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#### **Research Article**

# **Review of Scoping Studies on Modeling of Concrete Waste**

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#### ABSTRACT

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This scoping review investigates the modeling of concrete waste via the use of Life Cycle Assessment (LCA) and Damage Cost. Through a systematic analysis of the present literature, key findings screen the significance of integrating LCA and Damage Cost models in comprehensively assessing the environmental and financial influences of concrete waste. Methodologically, a rigorous seeks method and inclusion criteria were used to select relevant studies. The synthesis of these studies underscores the growing fashion of adopting incorporated approaches, offering insights into both environmental and monetary dimensions. The scoping review contributes to the evolving discourse on sustainable concrete waste management, figuring out gaps and directing destiny research endeavors. The construction industry is a great contributor to environmental degradation, with concrete waste being a primary concern. This study explores the environmental impact of concrete waste through the combination of Life Cycle Assessment (LCA) and Damage Cost Analysis (DCA). LCA provides a complete view of the environmental burdens associated with concrete production, use, and disposal, even as DCA assigns financial values to the environmental damages incurred. By combining those procedures, an extra holistic expertise of the environmental results of concrete waste is done.

**Keywords**: Life Cycle Assessment, Damage Cost Analysis, Concrete Waste, Sustainable Construction, Environmental Impact.

#### 1. Introduction

Concrete, as a foundational construction material, performs a pivotal function in worldwide infrastructure improvement. Its versatility and strength have contributed to the development of bridges, homes, and infrastructure tasks internationally. However, the environmental implications associated with both concrete production and waste technology cannot go unnoticed. The production section, characterized using power-in-depth processes and big greenhouse gas emissions, contributes significantly to environmental degradation. (Heede & Belie, 2012). Moreover, the disposal of concrete waste is a multifaceted undertaking. Traditional techniques of disposal regularly contain the accumulation of concrete in landfills, giving rise to land use issues and exacerbating ecological worries Aboelazm, K. S. (2021). The continual use of such disposal practices underscores the urgency of exploring opportunities and sustainable techniques to control concrete waste. The environmental impact of concrete, from its inception to its eventual waste, needs a holistic examination to inform sustainable construction practices. (Alaloul et al. 2021)

Concrete waste emanates from various resources, consisting of remnants from production websites, debris as a consequence of demolition activities, and batches rejected in the course of manufacturing Aboelazm, K. S., & Afandy, A. (2019). The sheer volume of this waste not handiest raises environmental crimson flags however also necessitates a concerted effort to plan effective mitigation techniques. Addressing environmental footprints of concrete wastes calls for nuanced information of its whole life cycle, extending from uncooked fabric extraction and processing it to its eventual disposal. (Cabeza et al, 2014) The challenges posed by way of concrete waste underscore the significance of studies aimed at mitigating its environmental impact. Sustainable solutions are vital for minimizing the carbon footprint and ecological outcomes related to concrete at some stage in its life cycle. (Wang et al. 2022; Heede & Belie, 2012). This scoping review targets to explore present literature, methodologies, and findings associated with the modeling of concrete waste, mainly specializing in the combination of Life Cycle

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Assessment (LCA) and damage fee fashions. Through this exploration, this evaluation seeks to make contributions to the improvement of sustainable practices in the production enterprise, balancing the crucial role of concrete with the pressing want for environmental responsibility.

## 2. Importance of the Study

This scoping review assumes vital significance against the backdrop of the intensifying environmental challenges linked to concrete waste. The integration of Life Cycle Assessment (LCA) and harm-price models emerges as a crucial technique, providing a holistic approach to comprehensively determine and mitigate the impact of concrete waste. LCA, by its capacity to evaluate environmental elements across the entire life cycle of concrete – from raw fabric extraction to disposal – offers complete expertise of its ecological footprint. In tandem with LCA, the inclusion of harm fee fashions, addition, enriches the analysis by quantifying the monetary results related to concrete waste. (Wafa et al.2022). This dual technique complements the review's depth, supplying a nuanced perspective that encompasses each environmental and monetary dimension. By assigning economic values to the damages incurred, stakeholder's advantage of extra comprehensive know-how of the general effect of concrete waste Aboelazm, K. (2022).

The adoption of LCA and damage price models in concrete waste control aligns seamlessly with the overarching sustainability goals of the development industry. This incorporated technique empowers stakeholders to make informed decisions with the aid of simultaneously considering the environmental and economic ramifications of concrete waste. Beyond being an environmental imperative, the mitigation of concrete waste represents a monetary possibility. (Harris et al. 2021). Through a profound know-how of the life cycle and associated expenses, stakeholders are equipped to put in force techniques that not only effectively decorate aid performance and lessen environmental effects but also bolster the monetary viability of construction initiatives. In essence, this scoping review catalyzes advancing sustainable practices in the construction industry. (Mohamed, 2019). By advocating for the adoption of LCA and damage price models, it seeks to foster a paradigm shift closer to extra-informed selection-making. The popularity of concrete waste not only as an environmental task but also as a financial consideration positions stakeholders at the nexus of obligation and opportunity. (Cabeza et al, 2014). Through strategic interventions knowledgeable by this review, the development industry can pave the way for a destiny where concrete, a cornerstone of infrastructure, harmonizes with environmental stewardship and economic prudence Aboelazm, K. S., & Ramadan, S. A. (2023).

#### 3. Objectives

The paramount objectives of this scoping overview are strategically designed to illuminate and contribute appreciably to the burgeoning area of concrete waste modeling. Firstly, the comprehensive survey of existing literature stands as a cornerstone. This includes a meticulous and systematic review of a myriad of published research that delves into the modeling of concrete waste, using both Life Cycle Assessment (LCA) and damage cost methodologies. The essence of this objective is to unearth key subject matters, methodological procedures, and overarching findings, providing a solid foundation for subsequent analyses Aboelazm, K. S., Dganni, K. M., Tawakol, F., & Sharif, H. (2024). The second key objective revolves around the critical evaluation of methodological procedures followed in extant research. Here, the point of interest is to compare the numerous methodologies hired in modeling concrete waste, mainly exploring the nuances and versions in LCA and damage value fashions. This objective aims to unveil commonalities, variations, and emerging developments in research methods, presenting insights into the methodological panorama that shapes the current understanding of concrete waste. A pivotal project in this scoping evaluation is the synthesis of key findings from the selected research. This synthesis involves distilling and summarizing the wealth of information gleaned from the literature survey. Special emphasis will be placed on elucidating the effectiveness of integrated LCA and harm-cost fashions in comprehending and mitigating the complex demanding situations posed by way of concrete waste. Through this synthesis, the scoping overview endeavors to offer a coherent narrative that underscores the collective contributions of current research to the sphere.

The final objective, possibly similarly consequential, includes the identification of gaps and the idea of future instructions. Inherent in this goal is a critical analysis of the literature, a discerning exam geared toward uncovering areas where present-day research falls quickly. This consists of spotting challenges and obstacles in the existing methodologies, paving the manner for a nuanced knowledge of the limitations and possibilities within the

discipline. Importantly, this objective positions the scoping evaluation as a catalyst for future investigations, guiding researchers, industry experts, and policymakers toward unexplored avenues in sustainable production practices. By meticulously engaging in those targets, this scoping review aspires to offer more than a mere evaluation; it focuses on being a complete manual, offering treasured insights to academia, enterprise experts, and policymakers engaged in the vital venture of advancing sustainable creation practices. Through a judicious mixture of survey, assessment, synthesis, and destiny-oriented analysis, this scoping overview seeks to make contributions substantively to the ongoing discourse on the modeling of concrete waste.

# 4. Literature Review

#### 4.1 Life Cycle Assessment (LCA) and Definition and Principles of LCA

Life Cycle Assessment (LCA) stands as a complete and systematic method crucial for evaluating the environmental impact of diverse merchandise, strategies, or activities at some point in their entire life cycle. The lifestyles cycle, spanning from raw material extraction to closing disposal, encompasses key stages which include production and use. (Scheuer et al. 2003). LCA's primary objective is to offer holistic and extensive information on the ecological footprint related to every stage, contributing to knowledgeable selection-making and sustainable practices. The concepts governing LCA form the cornerstone of its methodological rigor, ensuring an intensive and standardized method of environmental evaluation. An essential aspect of LCA is the meticulous identity of key inputs and outputs at every existence cycle degree. This principle underlines the want to account for all aid flows and environmental interactions, leaving nothing of the life cycle overlooked. The result is a comprehensive evaluation that captures the sum of a product's environmental impact. (Kamali & Hewage, 2016).

In line with this, LCA employs a diverse array of impact categories to assess environmental results comprehensively. These impact categories, ranging from nicely-installed metrics like greenhouse gasoline emissions to nuanced elements which include water intake, allow for a nuanced exam of the multifaceted nature of the environmental effects. The intentional choice of impact classes ensures that the evaluation is adapted to the unique context of the product or procedure below scrutiny. (Reza et al. 2014). The interpretative phase of LCA is pivotal, remodeling raw records into actionable insights. By evaluating and synthesizing outcomes, LCA supports knowledgeable selection-making. This section involves thinking about exchange-offs between specific environmental influences, identifying hotspots where interventions may be only, and in the end guiding the improvement of sustainable options. (Bovea & Powell, 2016) The interpretative component ensures that LCA isn't just a device for facts collection but a mechanism for extracting meaningful conclusions that may inform coverage, enterprise practices, and patron picks Ibrahim, E., Sharif, H., & Aboelazm, K. S. (2025).

Crucially, the cradle-to-grave method embraced through LCA signifies a dedication to evaluating the overall existence cycle of a product. This inclusive perspective guarantees that no section, whether or not it's the extraction of raw materials, manufacturing, use, or disposal, is neglected. The cradle-to-grave approach captures the cumulative environmental effects, facilitating nuanced know-how of ways distinct tiers make contributions to the general impact. It is this holistic stance that sets LCA aside, taking into account a comprehensive evaluation that guides stakeholders in making decisions that align with sustainability objectives. (Corominas et al. 2013; Kamali & Hewage, 2016). LCA, consequently, serves as a holistic and insightful tool, embodying those ideas to provide a meticulous understanding of the environmental implications related to a product, technique, or interest. Through its dependent approach, LCA empowers stakeholders with the information needed to make environmentally informed selections. This not only aids in mitigating bad influences but also helps the development and implementation of sustainable alternatives.

# 4.2 Application of LCA in the Construction Industry

Within the construction industry, LCA has emerged as a valuable tool for assessing the environmental effect of constructing substances, construction processes, and infrastructure tasks. Numerous research studies have been carried out on LCA to concrete, a fundamental production material, to quantify its environmental footprint. The assessment encompasses the whole life cycle, from the extraction of raw materials like limestone and clay to the production of cement, concrete production, transportation, use in creation, and eventual disposal or recycling. (Khasreen et al.2009). This research screens insights into the hotspots of environmental impact in the concrete life cycle. For instance, the production of cement, a key aspect of concrete, is understood for its energy-intensive nature and extensive carbon dioxide emissions. LCA permits the identity of opportunity materials, approaches, or layout

techniques that may mitigate these environmental burdens. The standards of LCA are instrumental in evaluating one-of-a-kind production substances and technologies. For example, a study might evaluate the environmental performance of traditional concrete with that of alternative substances like recycled aggregates or progressive construction techniques. LCA permits a quantitative evaluation, offering a basis for selection-making that aligns with sustainability dreams. Beyond materials, LCA is applied to creation processes and whole homes. (Wong et al. 2015). It aids in expertise in the environmental effects of various production methods, energy-efficient designs, and the usage of renewable energy assets. By employing LCA, stakeholders inside the construction enterprise could make knowledgeable decisions that stabilize monetary, environmental, and social issues. (Mohamed, 2019; Heede & Belie, 2012; Reza et al. 2014).

#### 4.3 Challenges and Advances in LCA

Despite its huge utility and advantages, LCA is not without demanding situations. One sizeable challenge is the provision and accuracy of records, mainly inside the construction industry where delivery chains may be complex and various. Obtaining reliable facts for every stage of the existence cycle, from raw material extraction to cease-oflife disposal, is often a daunting challenge. However, advancements in information series methodologies, extended collaboration between stakeholders, and the improvement of databases dedicated to life cycle stock records have improved the robustness of LCA studies. (Guirado-Fuentes et al. 2023). Another assignment lies in the selection and weighting of impact categories. Different stakeholders may additionally prioritize certain environmental impacts over others, and there's an ongoing debate about the quality way to quantify and evaluate these effects. Advancements in effect assessment methods and a growing consensus on the importance of sure effect categories, which include climate exchange and aid depletion, contribute to addressing those demanding situations. Advancements in LCA also consist of the improvement of streamlined equipment and software that facilitate its utility. User-friendly interfaces and standardized approaches have made LCA extra handy to a broader target market, consisting of architects, engineers, and policymakers. (Bovea & Powell, 2016). These tools permit quick assessments, state of affairs analyses, and decision-making, fostering the mixing of LCA into the early tiers of product and manner improvement. Moreover, efforts are being made to decorate the mixing of social elements into LCA, recognizing that sustainability extends beyond environmental issues. Social Life Cycle Assessment (SLCA) enhances traditional LCA by comparing social effects all through the life cycle, which include components related to human rights, exertion conditions, and community well-being. (Finnveden et al. 2009).

# 4.4 Concrete Production and Waste

#### I. Environmental Impact of Concrete Production

Concrete production, a cornerstone of the development enterprise, isn't without enormous environmental results. The extraction of raw substances predominantly limestone and clay, ends in habitat destruction and landscape alteration. This method contributes to the depletion of natural resources, disrupting ecosystems and biodiversity. (Gillani et al. 2010). The effect isn't constrained to extraction; the whole cement production procedure is energy-in-depth and releases substantial amounts of carbon dioxide into the surroundings, a primary contributor to weather alternates. The transportation of raw substances and the very last concrete merchandise similarly amplifies the environmental footprint. The emissions generated for the duration of transportation contribute to air pollutants and electricity intake. These emissions, coupled with those from the manufacturing segment, make contributions to the general carbon footprint of concrete, underscoring the need for sustainable practices in the creation industry. (Segura-Salazar et al. 2019; Guirado-Fuentes et al. 2023). Beyond carbon emissions, concrete manufacturing releases different pollutants which include particulate rely, nitrogen oxides, and sulfur dioxide. This pollution will have direct and oblique results on air satisfaction, human fitness, and ecosystems. Additionally, the curing method and equipment cleansing contribute to water intake and infection, posing a threat to aquatic ecosystems. The information on these environmental influences is vital for developing strategies to mitigate the ecological footprint associated with concrete manufacturing Aboelazm, K. S. (2024).

# II. Challenges and Issues Related to Concrete Waste Management:

Construction and demolition activities generate great amounts of concrete waste, a vast portion of which frequently reveals its manner into landfills. The disposal of concrete waste in landfills contributes to soil degradation, negatively impacting soil quality and probably harming surrounding flora. Furthermore, the leaching of

contaminants from concrete waste poses a threat to groundwater, compromising a critical natural aid (Hendrickson et al. 2010). While recycling concrete waste is a sustainable opportunity, it faces several obstacles. Efficient separation of materials from concrete waste is a technical assignment, and the market call for recycled aggregates is often restrained. The loss of standardized tips for concrete waste management and varying local rules further complicate the issue. Achieving sustainable concrete waste management requires a holistic technique that considers the whole life cycle of concrete, from manufacturing to give-up-of-existence disposal. Implementing sustainable disposal methods together with recycling and reuse are important in minimizing the environmental effect of concrete waste. (Inyim et al. 2016). Recycling concrete no longer reduces the demand for raw materials but additionally decreases the need for landfill areas. By selling circular economic system principles, the construction enterprise can contribute to useful resource conservation and environmental sustainability. Addressing those challenges necessitates collaboration among industry stakeholders, policymakers, and researchers to broaden and implement effective and standardized concrete waste management practices.

#### 4.5 Damage Cost Assessment

## I. Overview of Damage Cost Methodologies:

Damage fee evaluation serves as a precious device for quantifying the financial price of environmental harm due to unique activities or strategies, such as the ones associated with concrete production and waste. (Mariyam et al. 2022; Lei et al.2021). Several methodologies exist to estimate damage costs, each presenting particular insights into the economic implications of environmental harm. The avoided harm value approach calculates the economic blessings of preventing environmental damage, such as potential healthcare savings and averted charges related to surroundings restoration. The effect pathway technique strains the motive-and-effect relationships from a pastime to environmental influences, assigning monetary values to the damages at every step. (Harris et al. 2021). The dose-reaction feature technique assesses the financial value of publicity to pollution by thinking about elements including fitness costs and the price of lost productiveness. These methodologies collectively do not forget factors consisting of the volume of environmental impact, the affected ecosystems, and the societal cost of harm. (Inyim et al. 2016; Mohamed, 2019). However, challenges arise as it should be valuing externalities and assigning economic values to intangible environmental benefits, requiring a cautious and context-particular approach Aboelazm, K. S., Ibrahim, E., Sharif, H., & Tawakol, F. (2025).

# II. Application of Damage Cost Assessment in Environmental Studies:

Damage cost evaluation has located huge-ranging packages in environmental research, gambling a pivotal position in shaping regulations and practices across numerous domain names. In air and water best control, damage price assessment allows quantifying the financial influences of pollution on human fitness and ecosystems. (Chau et al. 2015; Mariyam et al. 2022; Lei et al. 2021). In biodiversity conservation, it offers insights into the monetary cost of keeping ecosystems and protecting endangered species. In the context of climate change mitigation, damage price assessment contributes to understanding the monetary consequences of greenhouse gas emissions and the blessings of emission reduction measures. Applied to concrete waste, harm fee assessment gives a method to evaluate the monetary implications of fallacious disposal, along with ability healthcare charges, the fee of misplaced environment offerings, and fees associated with contamination remediation. (Wafa et al.2022). Crucially, harm value evaluation serves as a complementary device to Life Cycle Assessment (LCA) in the context of concrete waste. While LCA quantifies the environmental impacts, damage price assessment assigns financial values to those impacts, offering an extra holistic knowledge of both the environmental and monetary dimensions. This incorporated approach enhances the potential of policymakers, industries, and researchers to make informed selections that balance environmental sustainability with monetary issues Aboelazm, K. S. (2023). The versatility of harm price assessment in guiding policy choices and shaping sustainable practices highlights its importance in addressing complicated environmental demanding situations. As the literature underscores, incorporating financial dimensions into environmental assessments contributes to more complete information on the true expenses of unsustainable practices, facilitating the transition closer to more sustainable and accountable approaches in numerous environmental domains. (Shi et al. 2015).

## 5. Methodology

## 5.1 Data Collection: Gathering Data on Concrete Production Processes

Data series for concrete manufacturing approaches involves a multi-faceted technique to ensure the purchase of correct and comprehensive data. The existence cycle of concrete begins with raw material extraction, typically limestone and clay. Collaborations with mining groups and extraction websites will facilitate the collection of facts on the environmental effect of useful resource extraction, such as habitat disruption and landscape alterations. The cement manufacturing method, a pivotal level in concrete manufacturing, is strength-in-depth and releases sizable carbon dioxide. (Gillani et al. 2010; Corominas et al. 2013; Kamali & Hewage, 2016). Direct measurements of cement vegetation, interviews with enterprise experts, and access to production information will provide insights into electricity inputs, emissions, and usual environmental impact at some stage in this section. Additionally, the transportation of uncooked substances and completed concrete products contributes to the environmental footprint. Data on transportation techniques, distances, and gas consumption may be gathered through surveys, interviews, and collaboration with transportation organizations. By considering versions throughout exclusive regions and manufacturing facilities, the facts collection method pursuits to seize the diversity inherent in concrete production tactics (Khudhair, H. Y., Jusoh, A., Mardani, A., Nor, K. M., & Streimikiene, D., 2019).

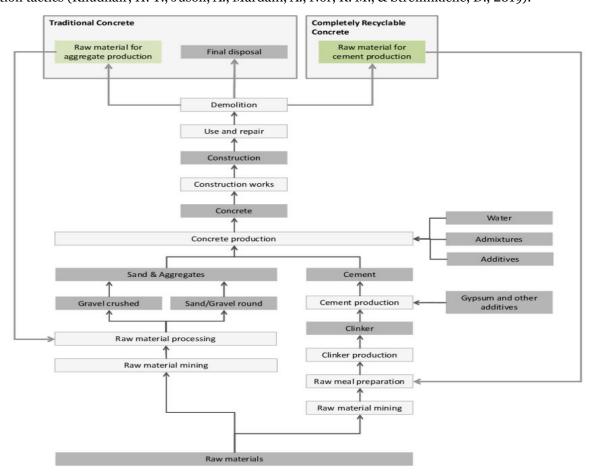


Figure 1: Concrete Production Life Cycle

# **5.2** Collecting Data on Concrete Waste Generation and Management:

Concrete waste era and management information collection contain a meticulous exam of creation and demolition activities. Collaborating with construction businesses, waste control centers, and recycling facilities will facilitate the collection of facts on the amount and composition of concrete waste generated at some point and during different kinds of tasks. (Leeson et al. 2017). Surveys and interviews with creation enterprise specialists will offer insights into waste control practices, including disposal strategies, recycling quotes, and techniques for reuse. Analysis of present waste control reviews, government databases, and case research will complement number one statistics series efforts, presenting a comprehensive review of concrete waste control practices. (Wu et al. 2019;

Buyle et al.2013). The series of real-world statistics ensures the incorporation of practical insights into the studies, enhancing the relevance and applicability of the following checks.

No	Type of Plant	Amount of Production (t/year)	Amount of Waste (t/year)	% of Waste
1	Popular product plant	120,562	5,368.1	4.45
2	Large-sized product plant	151,816.8	4,501	2.96
3	Small-sized product plant	31,964	1,938.7	6.07

Table 1: Concrete Waste Generation and Management Data

# 5.3 Life Cycle Assessment Modeling

## I. System Boundaries and Functional Units

Defining the system limitations and functional units is an important step in the Life Cycle Assessment (LCA) modeling method. For concrete, the machine barriers may be delineated to encompass the whole life cycle, from uncooked cloth extraction to end-of-life disposal or recycling. This method ensures a comprehensive assessment that considers all relevant ranges. (Wafa et al.2022; Kamali & Hewage, 2016). The functional unit establishes the basis for comparison and quantification inside the LCA. It is essential to select a purposeful unit that reflects the goals of the assessment and enables meaningful comparisons. In the case of concrete, the useful unit will be primarily based on mass, volume, or any other relevant metric, supplying a standardized measure for assessing environmental effects.

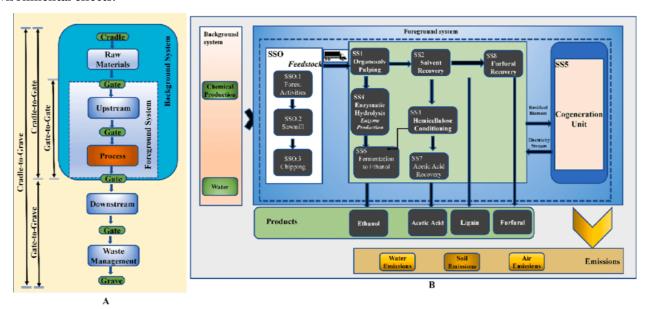


Figure 2: LCA System Boundaries

#### II. Impact Categories and Characterization Factors

The selection of impact categories for the LCA is pushed by the environmental concerns related to concrete production and waste. Common impact categories encompass global warming potential, acidification, eutrophication, and useful resource depletion. According to Heede & Belie, (2012), the choice of impact categories is prompted by the aid of the statistics gathered at some stage in the concrete manufacturing procedures and waste era phases. Characterization factors are then carried out to convert the stock facts into impact ratings for each selected class. (Cabeza et al.2014). These factors quantify the potential environmental damage associated with unique emissions or aid use. The choice and alertness of characterization factors make certain that the LCA results offer a meaningful and quantitative assessment of the environmental effects diagnosed (Alaloul et al. 2021) The

LCA modeling process, rooted in robust records collection and the cautious definition of gadget obstacles, helps a complete assessment of the ecological footprint of concrete for the duration of its life cycle (Yas, H., Mardani, A., & Alfarttoosi, A., 2020).

Table 2: Impact	Categories	and Characte	erization Factors

Impact category	Unit	Scale	Characterization factor
Global warming	kg (CO <sub>2</sub> to air)	Global	Converts LCI data on GHGs like CO <sub>2</sub> , NO <sub>2</sub> , CH <sub>4</sub> , CFCs, HCFCs, CH <sub>3</sub> Br to carbon dioxide (CO <sub>2</sub> ) equivalents
Resource depletion	kg of water, metal and fossil	Global, Regional, Local	Converts LCI data on water, metals and fossil fuels used to a ratio of quantity of resource used versus quantity of resource left in reserve.
Ecotoxicity	kg (14DCB to soil or water)	Global, Regional, Local	Converts LC50 data on toxins to equivalents using multimedia exposure pathways.
Eutrophication	kg (N or P to water)	Local	Converts LCI data on PO <sub>4</sub> <sup>3-</sup> , NO, NO <sub>2</sub> , Nitrates and NH <sub>4</sub> <sup>+</sup> to phosphate (PO <sub>4</sub> <sup>3-</sup> ) equivalents
Terrestrial acidification	kg (SO₂ to air or water)	Regional, Local	Converts LCI data on acids like SO <sub>2</sub> , NO <sub>x</sub> , HCL, HF, and NH <sub>4</sub> <sup>+</sup> to hydrogen (H <sup>+</sup> ) ion equivalents.
Human toxicity	kg (14DCB to urban air)	Global, Regional, Local	Converts LC50 data on toxins to equivalents using multimedia exposure pathways.
Ionizing radiation	kg (U <sub>235</sub> to air)	Local	Converts LCI data on radioactive substances to <sup>235</sup> U equivalents.
Ozone depletion	Kg (CFC <sub>115</sub> to air)	Global	Converts LCI data on halons, CH <sub>3</sub> Br, chlorofluorocarbons and hydrochlorofluorocarbons to trichlorofluoromethane (CFC-11) equivalents.
Particulate matter formation	kg (PM <sub>10</sub> to air)	Global, Regional, Local	Converts LCI data on TOC (Total Organic Carbon), heavy metals, smoke, dust and spores to PM10 equivalents.
Photochemical oxidant formation	kg (NMVOC <sub>6</sub> to air)	Regional, Local	Converts LCI data on substances like benzene, ethanol, cyclohexane and acetone to NMVOC (Non Methane Volatile Organic Compounds) equivalents.

Source: AL Torp, Norwegian University of Science and Technology, Norway, unpublished results

#### 5.4. Damage Cost Assessment

#### I. Methodology for Assessing Damage Costs Associated with Concrete Waste:

The Damage Cost Assessment (DCA) technique seeks to assign financial values to the environmental damage identified within the concrete waste lifestyle cycle. This includes growing a scientific method for assessing the damage fees related to numerous environmental influences. (Wu et al. 2019; Buyle et al.2013). The methodology will keep in mind existing frameworks which include the averted damage price method, impact pathway method, and dose-response characteristic method. The choice of precise harm price evaluation strategies will rely upon the character of the environmental impacts recognized at some stage in the LCA. (Hendrickson et al,.2010). For instance, if the environmental effect consists of air pollution, the harm costs may involve healthcare prices related to breathing issues and the societal value of reduced air quality. Economic valuation will increase to elements consisting of the loss of surrounding services, expenses related to soil and water remediation, and capability prices related to the climate change version. Collaboration with economists, environmental professionals, and policymakers may be instrumental in refining the methodology and making sure its relevance to the local and international contexts. (Segura-Salazar, et al.2019; Gillani et al. 2010). The DCA technique integrates seamlessly with the LCA, offering a complementary assessment that considers both the environmental and financial

dimensions of concrete waste. This integrated approach complements the potential of policymakers, industries, and researchers to make knowledgeable decisions that balance environmental sustainability with economic concerns.

Actions	Componen	Factors	Impact identified
	t		
Land clearing and clearance	Climate	Microclimat e	IP 1: Alteration of local microclimate due to modification on the proportion of latent and sensibleheat of radiation in deforested premises
Land clearing and clearance			
Rehabilitation, extension and construction of access roads  Construction and/or placement ofprovisional facilities  Transportation of consumables, equipment, materials and staff	Atmosphere	Air Quality	IP 2: Emissions of combustion gas and dust resultingfrom the use of machinery and equipment and circulation of vehicles during site preparation.
Land clearing and clearance Rehabilitation, extension and construction of access roads Construction and/or placement of provisional facilities Transportation of consumables, equipment and materials	Atmosphere	Noise	IP 3. Noise emissions resulting from the use of machinery and equipment and vehicle circulation.
Land clearing and clearance Rehabilitation, extension and construction of access roads Construction and/or placement of provisional facilities	Land	Structure	IP 4: Land erosion due to loss of vegetable coverageand changes in its structure
Land clearing and clearance  Rehabilitation, extension and construction of access roads  Construction and/or placement of provisional facilities	Land	Quality	IP 5: Land pollution due to wrong management of solidwaste, as well as possible dripping of hydrocarbons from machinery and equipment, and wrong storage of oil and fuel.

Figure 3: DCA Methodology Framework

The DCA technique integrates seamlessly with the LCA, presenting a complementary evaluation that considers each of the environmental and economic dimensions of concrete waste. (Marzouk et al. 2018). This incorporated method complements the capability of policymakers, industries, and researchers to make informed choices that stabilize environmental sustainability with economic issues (Yas, H., Mardani, A., Albayati, Y. K., Lootah, S. E., & Streimikiene, D., 2020).

## II. Integration of LCA and DCA

The synergy among the LCA and DCA methodologies is an essential factor of this study. The LCA offers a complete know-how of the environmental influences related to concrete manufacturing and waste, even as the DCA assigns financial values to those effects. Integrating the 2 methodologies allows for a holistic assessment that considers each of the environmental and economic dimensions of concrete waste. (Bovea & Powell, 2016).

Moreover, uncertainties and sensitivities inside the information and methodologies might be addressed through sensitivity analyses and state of affairs checking out. This will decorate the robustness of the findings and offer stakeholders a more nuanced know-how of the capacity variations in the environmental and monetary effects. (Shi et al. 2015).

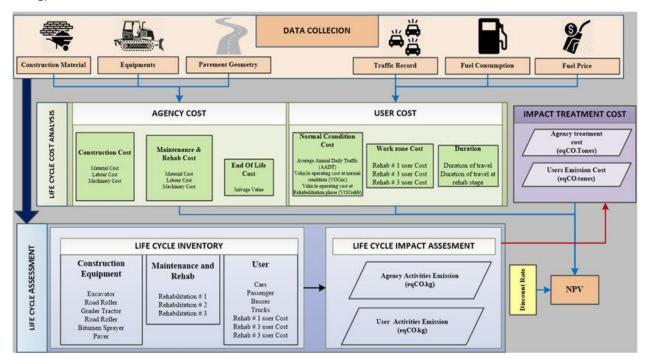


Figure 4: Integrated LCA and DCA Framework

In conclusion, the method outlined here ensures a rigorous and complete approach to assessing the environmental and economic dimensions of concrete production and waste. (Buyle et al.2013). Data series, LCA modeling, and DCA method improvement are interconnected levels that together provide a holistic expertise of the existence cycle influences. The integration of those methodologies will yield valuable insights for stakeholders, policymakers, and industries in search of making knowledgeable decisions within the pursuit of sustainable concrete production and waste management practices (Yas, H., Jusoh, A., Streimikiene, D., Mardani, A., Nor, K. M., Alatawi, A., & Umarlebbe, J. H., 2021).

#### 6. Results

#### **6.1 Life Cycle Assessment Results**

The Life Cycle Assessment (LCA) changed into conducted to comprehensively compare the environmental effects related to the existence cycle of concrete, from raw material extraction to manufacturing, transportation, production, and eventual disposal. (Romani et al. 2022). The assessment considered numerous effect classes, which include greenhouse gasoline emissions, energy consumption, water use, and other applicable environmental indicators. The extraction segment discovered that the sourcing of uncooked substances, often cement and aggregates, contributed substantially to environmental influences. (Scheuer et al. 2003; Kamali & Hewage, 2016; Bovea & Powell, 2016).) The energy-extensive technique of cement manufacturing becomes a chief contributor to greenhouse gasoline emissions. Transportation additionally played a noteworthy function, especially in lengthydistance deliveries of concrete mixes. During the construction phase, the evaluation considered the on-web page power use, water intake, and other related effects. This phase frequently involved using heavy machinery, contributing to emissions and energy consumption. (Eckelman et al. 2018). The cease-of-existence phase, along with the demolition and disposal of concrete waste, confirmed potential environmental effects. Landfilling concrete waste with outright recycling measures was discovered to have adverse consequences on nearby ecosystems. (Mohammed, 2019). To explore greater sustainable alternatives, alternative scenarios were analyzed. This involved thinking about distinct cement formulations, alternative aggregates, transportation methods, and waste control practices.

#### 6.2 Damage Cost Assessment Results

The damage cost assessment aimed to assign monetary values to the environmental and societal impacts identified in the LCA, specifically focusing on concrete waste. This involved estimating the economic costs associated with air and water pollution, ecosystem degradation, and other adverse effects. (Mannan et al. 2018). Air and Water Pollution Costs: The emissions from concrete production and disposal were linked to air and water pollution. The assessment considered the economic costs associated with health issues, loss of biodiversity, and the degradation of air and water quality. (Rejeb et al. 2022). These costs were then quantified and integrated into the overall damage cost assessment. Ecosystem Degradation Costs is The impact of concrete waste on local ecosystems, especially in cases where landfilling was the primary disposal method, was evaluated. The monetary assessment considered the costs of ecosystem restoration and loss of ecosystem services, providing a comprehensive view of the environmental consequences. (Eckelman et al. 2018). Social Costs is Beyond environmental impacts, the damage cost assessment extended to social aspects, including community health issues, reduced property values in areas with high concrete waste concentrations, and other social disruptions (Saeed, M. D., & Khudhair, H. Y., 2024).

The results of the damage cost assessment provided a valuable economic perspective on the true cost of concrete waste, emphasizing the importance of sustainable practices to mitigate these costs. (Shi et al. 2015). This information can be instrumental in decision-making processes, encouraging the adoption of more environmentally friendly and economically viable alternatives in the concrete industry.

#### 7. Discussion

## 7.1 Interpretation of Results

The effects of the Life Cycle Assessment (LCA) and damage cost assessment provide comprehensive information on the environmental and monetary impacts related to concrete manufacturing and waste. The integration of those analyses permits a more nuanced interpretation of the general sustainability of concrete existence cycles. (Gillani et al. 2010; Corominas et al. 2013; Kamali & Hewage, 2016). The LCA results underscore the significance of different levels inside the concrete life cycle, emphasizing that enhancements in precise phases may have cascading fine effects. For example, the discount of greenhouse fuel emissions through opportunity cement formulations no longer best contributes to weather change mitigation however additionally affects the economic valuation of damage expenses associated with air pollutants. (Cao et al. 2022). The damage cost evaluation, through assigning monetary values to environmental and social impacts, bridges the distance between environmental science and economics. It gives selection-makers a tangible perspective on the monetary effects of unsustainable practices. The excessive harm prices related to concrete waste highlight the urgency for adopting more sustainable waste management techniques, including recycling and reuse, to mitigate these monetary burdens. (Akadiri et al. 2012; Mohammed, 2019). Furthermore, the combined effects inspire a holistic approach to sustainable concrete manufacturing. Instead of isolated enhancements, the concrete enterprise needs to consider included techniques throughout the whole existence cycle to attain the finest average environmental and financial blessings. (Segura-Salazar et al. 2019; Guirado-Fuentes et al. 2023).

## 7.2. Comparison with Previous Studies

To contextualize our findings, its miles essential to evaluate them with current literature on concrete existence cycle assessments and harm price critiques. In the evaluation of a few earlier studies that could have more often than not targeted a single phase of the concrete existence cycle, our complete LCA considers all stages, offering a more holistic angle. (Khasreen et al. 2009). The findings regarding the tremendous environmental impact of uncooked fabric extraction align with previous studies, emphasizing the need for sustainable sourcing practices (Yas, H., Jusoh, A., Nor, K.M., Jovovic, N., Delibasic, M., 2022). The comparison of opportunity eventualities is constant with a growing body of literature advocating for the usage of supplementary cementations materials and alternative aggregates. However, our observation goes past this by way of integrating a harm-cost assessment, revealing the monetary implications of those sustainable practices. (Mohamed, 2019; Heede & Belie, 2012; Reza et al. 2014). This contributes a unique dimension to the cutting-edge information of sustainable concrete manufacturing. Additionally, our damage value evaluation, in particular, related to concrete waste, and dietary supplements current studies that regularly cognizance of environmental results without a corresponding economic evaluation. By quantifying the financial burden of concrete waste, our examination affords a more complete picture of the expenses related to unsustainable waste management practices.

#### 7.3 Limitations and Future Research

Despite the comprehensive nature of our examination, certain limitations ought to be recounted. Firstly, the supply and accuracy of facts can have an impact on the precision of LCA outcomes. According to Alaloul et al. 2021, data gaps or inaccuracies within the information accrued from industry assets may also introduce uncertainties. Another drawback is the belief in a static financial valuation within the harm price evaluation. Economic values can also be exchanged over the years, and the observation might not capture future fluctuations in the costs associated with environmental and social influences. (Corominas et al. 2013). The scope of the observation is targeted at a selected location and enterprise practices. Variations in regulations, technologies, and waste control infrastructure in one-of-a-kind areas might also affect the generalizability of the findings. (Bovea & Powell, 2016).

To deal with those limitations and further strengthen the field, numerous avenues for destiny studies may be explored. Improved Data Collection is Future research can attention on improving statistics accuracy and availability, participating intently with industry partners to acquire real-time and vicinity-precise information. This will contribute to extra dependable LCA results and harm-cost exams. Dynamic Economic Valuation is Integrating dynamic economic valuation fashions that keep in mind adjustments in economic conditions over the years can provide a greater sensible illustration of the evolving financial impacts related to concrete production and waste. Global Comparative Studies is Conducting comparative research throughout unique regions with varying regulatory frameworks and industry practices can assist in identifying local disparities and facilitate the development of context-precise sustainability strategies. Social Life Cycle Assessment (SLCA) is Extending the evaluation to include a Social Life Cycle Assessment can provide extra comprehensive expertise on the social influences associated with concrete manufacturing and waste, complementing the environmental and economic dimensions. Innovative Technologies and Practices is Investigating rising technology and innovative practices in concrete manufacturing, waste control, and recycling can contribute to the improvement of greater sustainable and green techniques. Lastly, acknowledging the limitations and suggesting regions for future studies guarantees the chronic development and refinement of sustainability exams within the concrete enterprise, transferring toward greater accurate and actionable insights for stakeholders and policymakers.

#### 8. Conclusion

In summary, our study conducted a radical exam of the environmental and monetary dimensions of concrete manufacturing and waste via a Life Cycle Assessment (LCA) and harm cost assessment. Key findings encompass. Environmental Impacts is The examination highlighted the giant environmental influences related to concrete, especially in raw cloth extraction, production, and waste control. Alternative scenarios, together with the use of supplementary cementations substances and alternative aggregates, demonstrated the potential for reducing those influences. Damage Costs is The damage value evaluation revealed big financial burdens related to concrete waste, emphasizing the significance of sustainable waste management practices. The integration of financial values for environmental and social impacts presents more comprehensive information on the actual costs associated with concrete existence cycles. Holistic Approach is The examination emphasized the importance of adopting a holistic method for sustainable concrete manufacturing. Rather than focusing on remote improvements, a complete method that considers all tiers of the life cycle is critical for achieving significant environmental and financial blessings.

The implications of our findings extend beyond the academic realm, presenting actionable insights for the concrete industry and stakeholders involved in sustainable creation. The examination contributes to sustainable construction practices in the following ways. Informed Decision-Making is the integration of LCA and harm value assessment outcomes provides choice-makers with a sturdy foundation for informed selection-making. Stakeholders inside the creation enterprise can now verify not only most effective the environmental effects of their practices but also the associated financial outcomes (Yas, H., Aburayya, A., & Shwedeh, F., 2024). Guidance for Industry Practices is Our findings serve as a manual for the concrete industry to adopt greater sustainable practices. The exploration of opportunity eventualities, consisting of the usage of decreased-carbon cement and alternative aggregates, offers concrete manufacturers feasible options for reducing their environmental footprint. Waste Management Strategies is The observation underscores the vital importance of powerful waste management strategies, specifically within the disposal of concrete waste.

Regulatory Considerations is Policymakers and regulatory our bodies can leverage the take a look at consequences to inform the development of extra strong rules. The financial valuation of environmental and social effects affords a foundation for regulatory frameworks that incentivize sustainable practices and penalize environmentally dangerous ones. Public Awareness is the look at findings can contribute to raising public attention approximately the environmental and financial implications of concrete production and waste.

In conclusion, this look advances our information on the complicated interaction between environmental impacts and financial costs within the concrete enterprise. By imparting a complete evaluation of concrete existence cycles, we have laid the basis for an extra sustainable destiny in production. As we circulate forward, collaboration amongst researchers, enterprise stakeholders, policymakers, and the public is critical. The challenges posed by the environmental and financial components of concrete production require a collective attempt to implement and scale sustainable practices (Yas, H., Dafri, W., Sarhan, M. I., Albayati, Y., & Shwedeh, F., 2024). Our wish is for this look to catalyze trade, inspire the adoption of modern technologies, the improvement of sustainable rules, and the combination of environmentally conscious practices during the concrete lifestyle cycle. Through those concerted efforts, we will build an extra sustainable and resilient construction enterprise that meets the wishes of the present without compromising the potential of future generations to meet their personal needs.

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