

Nanomaterials-based Sustainable Energy Harvesting Technologies: A Parametric Qualitative Comparative Study

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ARTICLE INFO	ABSTRACT
Received: 22 Dec 2024	<p>Everyone knows that energy demand is increasing around the globe, so we need to find sustainable and renewable sources for our needs. So energy harvesting is a good solution if you want to have an eco-friendly way of generating energy. The process where we scavenge energy from the surrounding sources and convert it into electrical power is called energy harvesting. Nanomaterials possess distinctive physical and chemical properties making them unavoidable elements in the advancement of next generation energy harvesting technology. This research article presents an overview of various energy harvesting techniques, including solar thermal electric, thermoelectric, piezoelectric, and triboelectric energy harvesting, which are enhanced by the combination of various nano materials. In this investigation comparative study is done between nanomaterials-based sustainable energy harvesting technologies. We will discuss the basics of these systems, techniques for their fabrication, performance models, challenges, and prospects in this exciting field.</p> <p>Keywords: Renewable Sources, Energy Harvesting, Nanomaterials, Fabrication.</p>
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INTRODUCTION

When global energy needs are growing, so are worries about climate change and environmental degradation. This has created a lot of pressure on society to transition to sustainable and renewable energy solutions. We are highly dependent on fossil fuel-based traditional energy systems, but they are not only limited energy resources, but also the main sources of greenhouse gas emissions that promote global warming, and other adverse environmental consequences. With this in mind, research into new technologies for energy generation, storage, and usage has become paramount. One emerging area is sustainable energy harvesting ambient energy from the environment and converting it to usable electrical energy. Nanomaterials are crucial to that progress, which offers tremendous potential to make energy harvesting systems more efficient, scalable, and adaptable. Nanomaterials: engineered materials at nanometre dimensions (typically 1–100 nm) At this tiny scale, unique quantum and surface phenomena modify their physical, chemical, and mechanical properties in fascinating ways [7]. Such unique characteristics as high surface-to-volume ratios, tunable electronic and optical properties, and enhanced mechanical strength make them ideal candidates for performance enhancement of energy harvesting devices. Researchers can engineer materials with capabilities that are only possible with atomic or molecular levels of material structure. This has extended the large-scale energy scavenging technologies to be developed for thermal [11], mechanical, solar, and electromagnetic energy scavenging using piezoelectric, thermoelectric, triboelectric, and photovoltaic systems [30].

Nanomaterials can be integrated throughout emerging energy harvesting devices to improve their performance, and address significant issues surrounding scalability, flexibility and environmental impact. For instance, nanostructuring of the absorption layer materials in solar cells has revolutionized light absorption and charge carrier management, yielding record power conversion efficiencies [25]. Similarly, nanoscale materials can improve heat transport and electrical transport, thus enhancing the heat-to-electric energy conversion efficiency in thermoelectric generators [14], [19]. These materials improve charge generation in piezoelectric and triboelectric devices by optimizing surface features and nanostructuring [27], [33]. These cutting-edge achievements are relevant for

developing self-sufficient devices, such as wearable devices, implantable medical instruments, and remote sensors, that must be powered by small weight energy supplies [17], [29]. Despite the advances in recent decades, there are still several challenges that impede the broader application of nanomaterial-based energy harvesting technologies. However, material stability, large-scale fabrication, cost-effectiveness, and environmental-safe manufacturing issues must be solved to actualize the great potential of organic PVs [8], [20]. The production of nanomaterials is frequently a complicated process requiring significant energy input, potentially nullifying the environmental advantages of their use. Moreover, the durability and long-term stability of these nanomaterials in the development of advanced consumer-grade devices are major concerns for their future approximation in real conditions [23]. Therefore, continuous research is dedicated towards providing sustainable synthesis techniques, investigating eco-friendly nanomaterials, and improving the longevity of energy harvesting systems [24]. This paper presents a detailed survey on sustainable energy harvesting technologies that exploit new nanomaterials properties. The analysis (I) reveals mechanisms, advantages and reviews of energy harvesting systems, and identifies the ways in which they might, directly or indirectly, help with our predictions/assumptions in the field of energy harvesting systems. We will concentrate on fundamental technologies, such as photovoltaic, thermoelectric, piezoelectric, and triboelectric systems, as well as novel hybrid strategies that enable the integration of various energy harvesting mechanisms. Moreover, the paper will address the potential of green nanotechnology to provide an environmentally sustainable approach to these innovations and propose future trajectories for research and development related to this rapidly evolving field. Nanomaterials have indeed revolutionized the field of photovoltaic technologies in solar energy. They improved light absorption, charge separation, and charge mobility enormously. However, we can achieve high efficiency and versatility in solar energy conversion through phenomena such as quantum dot solar cells, perovskite nanomaterials and plasmonic nanoparticles [15], [25]. These innovations enable us to design solar panels that are lightweight, flexible and inexpensive and that can be incorporated into a wide range of applications, from portable devices to building-integrated solar panels. Likewise, nanostructured materials have demonstrated remarkable increases in formulation conversion efficiency for thermoelectric energy harvesting by tailoring the thermoelectric figure of merit ($\Omega ZT\Omega$) style. One major advance here has been reducing thermal conductivity with nanoscale engineering while maintaining good electrical conductivity [19], [28]. This development opens new horizons for recovering waste heat either in industrial or domestic situations [13].

Nanomaterials have also given a major boost to mechanical energy harvesting technologies such as piezoelectric and triboelectric systems. Piezo-electric nanowires, nanofibers and thin films has great potential in the conversion of mechanical strain into electrical energy making them ideal candidates for powering wearable tech, biomedical implants and environmental sensors [17], [23]. On the other hand, triboelectric nanogenerators (TENGs) that depend on the triboelectric effect and electrostatic induction have received growing attention due to their efficiencies as well as the versatility of the nanostructured materials [26], [30]. These systems have their own advantages such as lightness, extreme flexibility, and the ability to harvest energy from multiple sources (e.g. human motion [18] or vibrations in the environment [29]). Another exciting avenue in this domain is the integration of various energy harvesting techniques in hybrid systems. Hybrid devices, typically utilizing nanomaterials featuring multifunctional characteristics, are designed to harvest and transform multiple types of ambient energy at once. An example of this is a hybrid system integrating photovoltaic and thermoelectric technologies that harvests both sunlight and waste heat for highest energy output [8], [14]. The same holds for piezoelectric-triboelectric hybrids, which can utilize mechanical energy more effectively by combining the advantages of both systems [27]. These approaches underscore the potential of nanomaterials to drive innovation in sustainable energy harvesting, leading to versatile, high-performance solutions.

The environmental and economic dimension of the life cycle of nanomaterial-based energy harvesting systems is becoming the focus of more attention, in parallel with the technological evolution. The approaches such as biosynthesis, low-energy fabrication techniques, etc., for green synthesis of nanomaterials, are very much required to reduce the carbon footprint of the synthesized nanomaterials [11]. Additionally, utilizing abundant and sustainable materials, including silicon, carbon-based nanomaterials, and biodegradable polymers, is consistent with sustainability [24], [32]. Such efforts seek to add environmental stewardship to the performance enhancing promise of nanotechnology, helping ensure energy harvesting technologies are a net positive towards global sustainability goals.

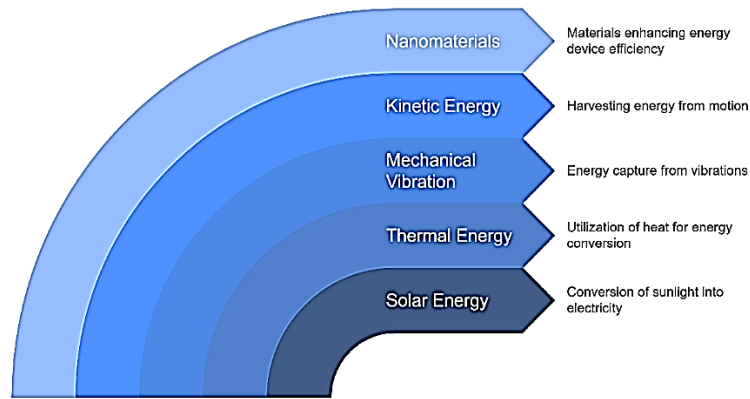


Figure 1. Nanomaterials for Energy Harvesting.

NANOMATERIALS FOR HARVESTING SOLAR ENERGY

Nanomaterials play a key role in solar energy harvesting and—by improving energy conversion device efficiency, versatility, and cost factor [1], [2]—an important pillar of solar technologies. This sub-field branches into solar photovoltaic (PV) generation (which converts sunlight directly into electricity using photovoltaic devices), and solar thermal energy. Nanomaterials possess special properties like higher surface-area-to-volume ratio, adjustable optical and electronic properties and quantum effects which make them appropriate for enhancement of performance for Solar energy devices [3]. Nanomaterials are essential in solar energy methods, including photovoltaic (PV) systems, which directly convert sunlight into electricity, to improve the efficiency and adaptability of solar cells. Nanomaterial-based technologies based on quantum dots, perovskite materials, and organic photovoltaics are supplementing and in some cases exceeding traditional silicon-based solar cells [4]. Quantum dots, for example, are semiconductor nanocrystals that can absorb and emit light in precise wavelengths, depending on their size. Quantum dots can be engineered by tuning their size to absorb a wider range of sunlight, even in the infrared and ultraviolet regions that are usually lost in conventional solar cells. This general absorption can not only improve the more sunlight-efficient conversion [5].

Notably, perovskite nanomaterials have also transformed solar cell technology owing to their impressive light-harvesting properties and simplicity of synthesis. These advances have enabled the development of perovskite solar cells, whose nanoscale thin films achieve high power conversion efficiencies and can be produced using low-cost, solution-based procedures [6]. Moreover, as the depositions of perovskite materials on flexible substrates are achieved, their applications are extended to lightweight and portable solar panels that can be integrated into wearable electronics or portable power systems [7]. Nanomaterials can also enhance the effective use of light in solar cell settings, an important aspect of optimizing energy capture. Examples of nanostructured coatings are anti-reflective layers and light-trapping textures, which reduce light loss and enhance absorbed sunlight fraction by the active material [8]. Nanowires, nanorods, and nanosheets, for instance, can be integrated into solar cells to assist with the interjection of light into the active layer and thus improve absorption while inhibiting reflection [9]. These plasmonic nanomaterials, composed of gold or silver nanoparticles, have the ability to localize and scatter light at specific wavelengths, significantly enhancing the efficiency of light absorption [10].

Cadmium telluride (CdTe) and copper indium gallium selenide (CIGS) are commonly used in thin-film solar cells, owing to their superior optoelectronic properties and the achievement of ultrathin layered and efficient structures. Techniques such as sputtering, evaporation, or chemical vapour deposition can be used to deposit these materials, paving the way for inexpensive and efficient solar panel production [11]. Thin-film nature enables their integration into curved or flexible surfaces [12]. Another area that has seen advancement due to nanotechnology is dye-sensitized solar cells (DSSCs), which utilize a photosensitive dye to absorb sunlight and produce electricity. In dye sensitized solar cells (DSSCs), nanostructured materials like titanium dioxide (TiO₂) nanoparticles or nanotubes can be used as the photoanode offering a high surface area that allows the adsorption of a significant amount of dye that presents efficient charge transport [13]. The addition of graphene or other nanocarbon materials into DSSCs has enhanced their conductivity and mechanical stability, which have brought higher efficiency and durability [14].

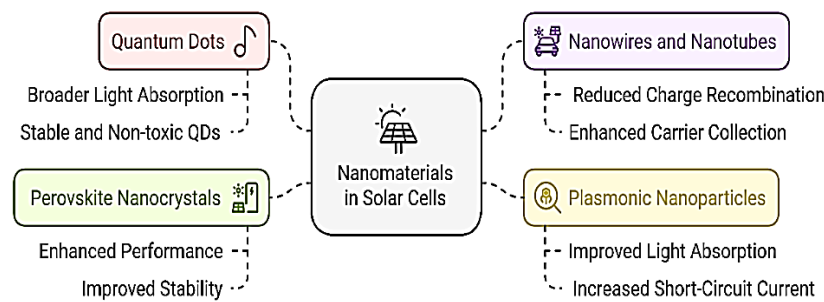


Figure 2. Application of Nanomaterial in Solar Cells.

Nanomaterials also play an important role in solar thermal energy harvesting systems, which absorb sunlight as heat (in contrast to photovoltaics). This level of sophistication is simply achieved with a nanofluid, a suspension of nanoparticles within a specific liquid medium, which serves to apply them as a heat exchange fluid for use within a solar thermal collector. Compared to traditional fluids, these nanofluids have improved thermal conductivity and heat capacity, allowing for more effective absorption and transfer of heat [15]. Moreover, nanostructured coatings could also be applied onto solar absorbers—e.g., selective absorbers consisting of metal oxides or nitrides—to enhance sunlight absorption and hinder radiative heat escape [16]. Nanomaterials are also useful in newer technologies, such as hybrid solar energy systems. Hybrid systems that combine both photovoltaic and thermal (PV-T) processes enable the concomitant generation of electricity and heat from solar radiation. The nanomaterials optimize both the components and increase the overall energy output and system efficiency [17]. Nanotechnology is also being employed to recover solar energy while mitigating environmental impact and enhancing sustainability. Advancements in green synthesis techniques as well as eco-friendly nanomaterials, such as organic semiconductors and abundant earth elements, are minimizing the use of toxic or rare materials [18]. Materials such as lead-free perovskites and bio-derived polymers are currently being investigated to manufacture environmentally benign and sustainable solar technologies [19].

THERMOELECTRIC ENERGY HARVESTING BY NANOMATERIALS

Nanomaterials have been employed for thermoelectric energy harvesting, a structure that turns heat to electricity based on the Seebeck effect [1] which have opened new horizons on thermoelectricity. According to the physics of thermoelectric materials, their efficiency relies on their keeping a high Seebeck coefficient, high electrical conductivity and low thermal conductivity. Historically, achieving these properties, termed a high thermoelectric figure of merit (ZT), has been quite difficult. However, nanomaterials offer a unique solution by allowing accurate control over the material properties at the atomic and molecular levels [2].

Nanomaterials help in lowering heat conductivity without losing or improving electrical conducting properties, which is a key advantage in thermoelectric energy harvesting[5,6]. At the nanoscale, materials undergo quantum confinement effects, as well as enhanced phonon scattering, substantially hindering the transport of heat-carrying phonons, while not affecting the mobility of charge carriers [3]. From this point of view, a number of nanostructures (quantum dots, nanowires, nanosheets) are engineered to scatter phonons at grain boundaries or interfaces, which helps to decrease thermal conductivity. Simultaneously, these structures facilitate the efficient flow of electrons, maintaining the electrical performance of the material [4].

Among the most widely used semiconducting nanomaterials for thermoelectric applications are bismuth telluride (Bi_2Te_3) and antimony telluride (Sb_2Te_3). At the nanoscale, these materials are noted to exhibit enhanced thermoelectric properties through their low dimensionality and high density of states near the Fermi level [5]. Example: bismuth telluride nanoplates and nanowires show drastically enhanced ZT compares to their bulk status. This benefit is credited to nanostructuring that gives rise to energy barriers for filtering low-energy carriers and enhancing the Seebeck coefficient [6]. Another promising development in thermoelectric energy harvesting is the advent of nanocomposites. These materials consist of nanoscale inclusions, such as nanoparticles or nanotubes, that are incorporated into a matrix material (the so-called nano-composite version of a bulk material, such as a ceramic or polymer) in order to synergistically boost thermoelectric performance [7]. Novel hybrids include the introduction of carbon nanotubes or graphene with polymer matrices to enhance their electrical performance and mechanical

flexibility, which enables the production of lightweight and flexible thermoelectric devices. Such devices are suitable for wearable electronics and other applications needing flexibility and portability [8].

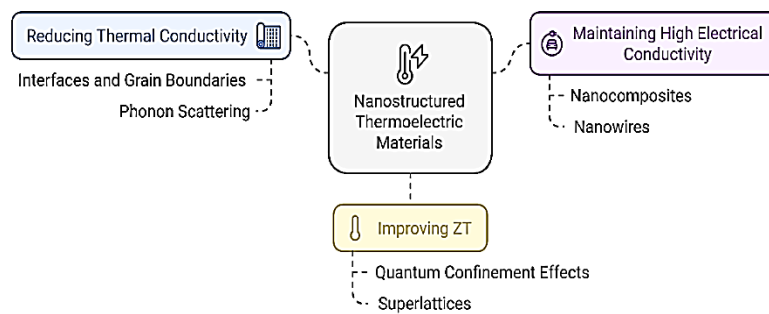


Figure 3. Properties of Thermoelectric Nanostructured Materials.

Another important factor to improve thermoelectric material performance is the surface and nanostructuring [4]. For example, atomic layer deposition (ALD), chemical vapor deposition (CVD), and solution-based synthesis researchers enable to develop nanostructures with controlled features and custom properties [9]. Hierarchical architectures that mix micro- and nanoscale features can improve the thermoelectric performance even further through enhanced phonon scattering and carrier transport. For instance, a nanostructured interface and porous thermoelectric material can obtain a low thermal and high electrical conductivity simultaneously to maximize energy conversion efficiency [10]. Great scalability and versatility of nanomaterials render them suitable for numerous thermoelectric applications. The thin-film nanomaterials, typically synthesized through ALD or sputtering, hold special promise for microscale thermoelectric generators (TEGs) that convert waste heat from electronic devices or industrial processes into usable energy [11]. In contrast, bulk nanostructured materials produced by methods of ball milling and hot pressing are employed for various applications at a larger scale, such as recovering heat from the exhaust of road vehicles or power plants [12].

As such, nanomaterial-based thermoelectric devices are not only rigid, but also flexible, leading to the development of flexible and wearable energy harvesters. Nanocomposite and thermoelectric films for instance can be embedded into fabrics or flexible substrates, which lead to energy scavenging from human body heat. These innovations hold especially great promise of powering portable sensors, health monitoring, and other electronic devices absolutely independent of conventional batteries [13]. Gen's nanomaterials present one of their distinguished benefits in thermoelectric, which is to help develop non-polluting solutions. Conventional thermoelectric materials tend to be based on either toxic or rare elements, while nanotechnology allows the search for alternative materials like silicides, oxides, or organic compounds. These materials, engineered at the nanoscale, offer competitive thermoelectric performance while representing a more sustainable and environmentally friendly alternative [14].

PIEZOELECTRIC ENERGY HARVESTING NANO-MATERIALS

Nanomaterials have enabled novel piezoelectric energy harvesters that convert mechanical stress into electric energy. Mechanical energy can be converted into electrical energy by these materials because of the fact that all piezoelectric materials have non-centrosymmetric crystalline structures. Under mechanical deformation, these materials produce electric charges that can be harvested for powering devices or stored in batteries [1]. The advent of nanomaterials into piezoelectric systems has transformed the field with improved performance, tunability, and more applications [2]. One of the major benefits of nanomaterials for piezoelectric energy harvesting is their enhanced piezoelectricity. In actuality, structures such as nanowires, nanofibers, nanoparticles, and nanosheets have a significantly large surface-area-to-volume ratio. This feature greatly improves their sensitivity to mechanical force so that they can output much more significant electrical outputs than their bulk equivalents [3]. For instance, zinc oxide (ZnO) nanowires (nanowires with a diameter less than 100 nm) are the most widely studied nanomaterials in this field, thanks to their excellent piezoelectric properties and the relatively simple preparation process. These nanowires can be oriented vertically on a substrate and serve as efficient piezoelectric generators that harvest energy from self-excitation vibrations, motions, or acoustic waves [4].

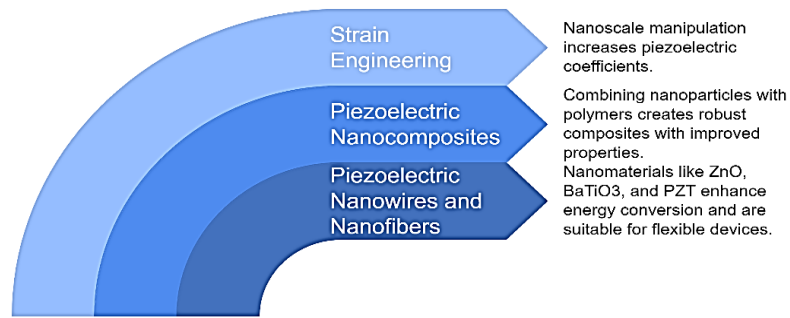


Figure 4. Nanomaterials: 4 Ways to Improve Piezoelectricity.

Also, material properties can also be fine-tuned at the nanoscale to create high-performance piezoelectric nanomaterials. Common piezoelectric materials, like lead zirconate titanate (PZT), are efficient but lead-containing signaling compounds have environment and health issues [5]. Lead-free materials, such as barium titanate (BaTiO_3) and potassium sodium niobate (KNN), with similar or enhanced piezoelectric characteristics have been created due to nanotechnology [6]. Moreover, adding nanomaterials such as graphene, carbon nanotubes, or metallic nanoparticles to piezoelectric composites will enhance the mechanical strength, flexibility, and charge transportation properties of the composite, thus increasing the overall performance of the device [7]. Flexible and wearable applications are particularly suitable for piezoelectric harvesters based on nanomaterials. Nano-shaped piezoelectric materials, in particular, can be fabricated on substrate flexible materials like polymers, which gives the devices a low-density structure that can be repeatedly bent or stretched and adapted to almost any geometry unlike conventional rigid materials [8]. Electrospun nanofibers consist of piezoelectric with PVDF or its copolymer PVDF-TrFE exhibiting significant flexibility and energy conversion efficiency [9]. These materials are particularly well-suited for energy harvesters that can be applied to the human body to harvest mechanical energy from human body movement (walking, running, or weak muscle contraction) and convert it into usable electrical energy [10].

Nanomaterial-based piezoelectric devices can achieve better properties through surface engineering and structural design. Lithography, electrospinning, and template-assisted processes all facilitate the production of precisely defined nanostructures that maximise the response to mechanical breaking force [11]. By arranging nanomaterials of different shapes and sizes atop one another in hierarchical nanostructures, it is possible to maximize stress distribution so as to improve energy output. Moreover, a combination of nanowires with nanosheets can form hybrid systems to exploit the unique characteristics of each topology [12]. Nanomaterials allow a very wide application range of piezoelectric energy harvesters beyond classical applications. Such devices can be incorporated into microelectromechanical systems (mechanical MEMS) used to capture energy from vibrations in industrial equipment or automobiles [13]. Additionally, these sensors are investigated as biomedical energy harvesting nodes enabling powering of sensors and actuators (such as implantable sensors) by harvesting energy from physiological movements, like heartbeat or breathing [14]. Also, nanomaterial based piezoelectric harvesters have been utilized for the development of self-powered systems like environmental sensors or portable electronics providing a sustainable alternative to traditional batteries [15]. Piezoelectric Energy Harvesters and Nanomaterials play an important part in the durability and long-term performance of piezoelectric energy harvesters. Such protective coatings and encapsulation layers based on nanostructured materials could definitely provide protection to the devices against environmental factors, such as moisture, ambient temperature variations and mechanical degradation [16]. Additionally, nanostructures are more resistant to cracking and degradation when subjected to repetitive mechanical stress, which makes them particularly ideal for applications where long term stability is of paramount importance [17].

NANOMATERIALS FOR TRIBOELECTRIC ENERGY HARVESTING

Nanomaterials have a transformative impact on triboelectric energy harvesting, a technology that converts mechanical energy into electrical energy through the triboelectric effect. This process happens when two different materials (e.g., metals, polymer) come into contact and then separate, causing electrons to transfer from one material to another, owing to their different affinities to electrons (i.e. work function) [1]. The incorporation of nanomaterials into triboelectric devices proves to significantly improve their efficiency, longevity and adaptability, making them a foundation for next-generation energy harvesting systems [2]. Many of the advancements within the world of nanomaterials for triboelectric energy harvesting focus on maximizing surface area, tuning material properties and

surface textures at the nanoscale to enhance charge generation. Triboelectric materials possessing nanostructures (like nanowires, nanotubes, nanoflakes and nanopores) greatly amplify the effective contact area between two surfaces and increase the quantity of charge transferred with the contact and subsequent separation of the two triboelectric surfaces [3]. An example of this is the growth of nanowires of silicon or zinc oxide on triboelectric layers [4], which gives rise to microscopic protrusions that allow the material to capture charges and thus operate at high charge densities.

Material selection is yet another area that nanotechnology does well. Scientists can also customize and tune the triboelectric properties of the layers by selecting and designing specific nanomaterials, enabling high-performance energy conversion [5]. Nanomaterials are often attributed to polymers such as polytetrafluoroethylene (PTFE) and polyimide, which are fabricated due to their ideal electron affinity. Additionally, these polymers can be improved by incorporating nanoparticles, including carbon nanotubes, graphene, or metallic nanoparticles, to increase their conductivity, flexibility, and mechanical strengths [6]. Due to its superior electrical conductivity and mechanical strength, for instance, graphene has been widely adopted as an additive in triboelectric layers, contributing to effective charge transport and thereby inducing a higher output performance of the device [7]. Moreover, besides material composition, surface engineering at a nanoscale level plays a significant role in enhancing triboelectric energy harvesters. Techniques such as nanoimprinting, laser ablation, and chemical etching are used to produce micro- and nanostructured surfaces. Such textured surfaces, possessing ridges, grooves, or hierarchical structures, increase frictional contact and charge-trapping interactions for the underlying material [8]. An example of these micro-and nano-structures is the lotus leaf surface patterns, which can be engineered for high contact electrification while enabling durability and wear resistance [9].

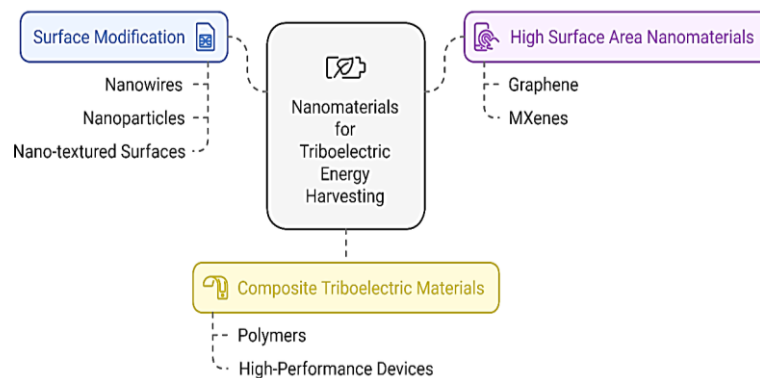


Figure 5. Nanomaterials for Triboelectric Energy Harvesting.

Triboelectric energy harvesters can also be made flexible and adaptable by using nanomaterials, which allows them to be integrated into wearable and portable devices. Nanocomposites or nanofiber are typically employed as flexible substrates, enabling the devices to adapt to different forms and motions without sacrificing performance [10]. Nanomaterial-based triboelectric devices for wearable applications can be integrated in fabrics, armbands or shoe soles and convert everyday motion into useful electrical energy [11]. They can also be used to power small electronics and sensors in remote or off-grid areas, which makes them especially useful [12]. Nanomaterials-based self-cleaning and environmental-resistant triboelectric energy harvesters are another thrust of development. Different types of coatings, including hydrophobic and oleophobic coatings, to protect from moisture and oil in the environment using nanostructured surfaces [13] are part of the CVD process, and their key applications include water, oil, and dust repellence so that the performance of the devices remains consistent even when used in harsh environments where these contaminants would degrade the percolation channels/dynamics. Nanocoatings can also improve the physical durability of the devices, enabling them to resist mechanical wear and to operate under harsh conditions [14].

METHODS OF CONSTRUCTING NANOMATERIAL-BASED ENERGY HARVESTERS

Nanomaterial-based energy harvesters are a radical innovation in energy technology, utilizing engineered materials at the nanoscale to absorb, convert and store energy from a range of sources including light, heat and mechanical vibrations [7], [30]. Such systems are garnering great interest, because they can meet global energy needs by providing an efficient and renewable energy source [18], [21]. The process of fabricating precipitated nanomaterial-based devices is a careful balance of science and engineering, and there are two generationally distinct classes of

techniques leverage during the fabrication of precipitated nanomaterial-based devices: these are generally referred to as top-down and bottom-up approaches, each with their respective advantages, challenges, and areas of applicability [19], [23].

6.1 Techniques of Top-Down Fabrication

In top-down fabrication, bulk materials are structured or etched to obtain nanoscale features, sometimes with amazing precision [13], [15]. One of the most common of these methods is lithography, which enables the fabrication of complex patterns like grids and circuits on the nanoscale. This includes photolithography, which is dependent on the interaction of light with photosensitive substances, and electron beam lithography, which employs focused electron beams to create patterns [7], [17]. Nevertheless, these techniques require specialized and expensive equipment better suited for small-scale, high-precision applications [15]. A major top-down approach is etching, which removes material to structure nanoscale features as desired. Dry etching employing plasma or reactive ions is generally preferred to achieve high definition and typically anisotropic structures, while wet etching with chemical in liquid form is utilized for isotropic contacts [7], [30]. These techniques are crucial in the fabrication of nanoscale pillars, membranes, and trenches, essential elements of thermoelectric and piezoelectric energy harvesters [4], [13].

6.2 Upward Construction Methods

In contrast, bottom-up fabrication builds up structures atom by atom or molecule by molecule, enabling access to unique structural and compositional control of materials [18], [23]. In this realm, one of the most widely used techniques is based on Chemical Vapor Deposition (CVD), where gaseous precursors are brought into a chamber where they react upon a substrate heated to a defined temperature, allowing obtaining thin films or nanostructures. CVD is commonly employed in the growth of substances such as graphene and carbon nanotubes, and its impressive electrical and mechanical characteristics render it suitable for high-performance energy devices [10], [16]. A variant of CVD, Atomic Layer Deposition (ALD), offers even higher precision, depositing materials one atomic layer at a time. Due to this accuracy, ALD is particularly useful in producing ultrathin films, which increases the efficiency of solar cells and supercapacitors [19], [25]. Self-assembly methods utilizing intermolecular interactions to arrange nano-sized components in a specific order are also essential in fabricating photonic structures and nanocomposite matrices for light-harvesting and mechanical power applications [26], [28]. Solution-based methods, like electrodeposition and the sol-gel process, offer more tools in the bottom-up toolbox. This could be through simulating deposition methods where nanomaterials are deposited from a solution onto a substrate followed by forming films or structures integrated into thermoelectric and hybrid energy harvesting devices [14], [23].

6.3 Hybrid Methods of Fabrication

In order to overcome the limitations of those top-down and bottom-up approaches, researchers now use mixed methods approaches that can balance the accuracy of the first with the scalability of the last [20], [24]. Additive manufacturing techniques, particularly 3D printing, have become a versatile platform for fabricating complex nanostructures. This method also supports rapid prototyping and customized designs, which is especially favorable for generating flexible or wearable energy harvesters [6], [29]. Also within this context, laser-assisted methods, owing to the ability of high-energy beams to modify or structure nanomaterials, provide a suitable route for the generation of photothermal or piezoelectric energy harvesting tailored devices [13], [30]. More sophisticated fabrication techniques such as Molecular Beam Epitaxy (MBE) and inkjet printing are improving as well. Molecular Beam Epitaxy (MBE) allows for the exact deposition of each atom in a vacuum environment, forming ultra-thin films, required for quantum dot-based energy harvesters [14], [32]. Conversely, inkjet printing offers a low-cost and scalable method for depositing nanomaterial inks that could lead to lightweight and flexible devices [6], [15].

6.4 Limitations and Future Directions

However, various challenges remain in the development of nano-material based energy harvesters. However, scaling production from laboratory to industrial levels is a significant challenge, especially when uniformity across large material areas must be validated [12], [19]. Novel engineering solutions are needed to integrate nanoscale structures with macroscopic parts [24], [26]. Cost is yet another barrier, since the precision and advanced equipment required in many of the fabrication techniques drive a significant cost increase [10], [16]. To address these issues, researchers have begun to investigate roll-to-roll (R2R) manufacturing for thin films, which are scalable and cost-effective [11], [19]. Machine learning is also used to optimize the fabrication process and enhance the reproducibility [5], [24].

With strategies such as these, along with hybrid fabrication techniques, they are striving to find a middle ground between both precision and cost-effectiveness that can support the uptake of nanomaterial-based energy harvesters [20], [31].

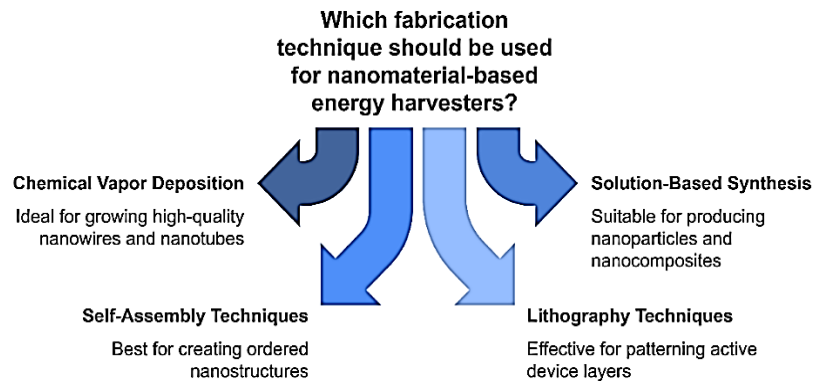


Figure 6. Nanomaterial Based Energy Harvesters: 6 Fabrication Techniques.

NANOMATERIAL-BASED ENERGY HARVESTERS: PERFORMANCE AND ANALYSIS

Nanomaterials based energy harvesting technologies are emerging as potential candidates to harvest different sources of ambient energy into electrical energy. In this part we will go to the performance of these systems with focus to the efficiency, power, robustness, steady state behaviour and their operation factors. Such knowledge is crucial for the designs of energy harvesting devices, encouraging the steady propagation of energy harvesting system from wearable electronic items to industrial sensors and systems.

7.1 Power Conversion Efficiency (PCE)

The power conversion efficiency (PCE) of solar and thermoelectric devices is defining and expresses the ability to transform the input energy, light or heat, to useable electrical power. The devices' architecture and the nanomaterials' intrinsic properties determine whether the PCE. With Perovskite-based Nanostructures and Quantum Dots with High PCE. Gold or silver plasmonic nanoparticles can also improve light trapping and thus enhance overall device performance. Recent progress on perovskite solar cells have shown PCE values over 25 %. Thermoelectric Devices efficiency is determined by the thermoelectric figure of merit ZT . Nanostructured thermoelectric materials such as bismuth telluride (Bi_2Te_3) have been developed to maximize ZT through a reduction in thermal conductivity and an increase in electrical conductivity. Other factors that can improve PCE by enhancing Seebeck coefficients are quantum confinement effects in nanoscale materials.

7.2 Power Output and Current Density

Power output and current density are critical in the performance evaluating of piezoelectric and triboelectric devices. This mechanical energy generated from vibrations, pressure, or motion is transformed into electrical energy by these devices. Considerations were made on the impact of nanomaterials like zinc oxide (ZnO) nanowires and lead zirconate titanate (PZT) nanostructures on piezoelectric energy harvesters and how they improve their response. Notably, flexible substrates and strain-engineered nanocomposites can achieve enhanced power output, which are attention-grabbing for the development of wearable electronics. Triboelectric Nanogenerators harness the triboelectric effect to produce power through the contact and separation of materials. Graphene or MXenes have been used to modify surfaces and raise the triboelectric charge density due to a greater surface area and interaction strength.

7.3 Stability, Durability and Longevity

Long-term operational stability of nanomaterial-based energy harvesters is crucial for their practical applications. Material degradation, environmental exposure, or mechanical fatigue often cause stability issues. Perovskite materials are prone to deterioration from moisture exposure and thermal instability. Surface passivation, encapsulation, and doping strategies have been utilized to improve their stability. Piezoelectric and triboelectric devices are subjected to cyclic mechanical stress. Thinner or flexible based substrates such as advanced polymers and reinforced nanocomposites enhance mechanics for longer operational life. Coatings and protective layers protect

your devices from environmental factors like humidity, temperature fluctuations, and UV radiation, enabling them to work longer in extreme conditions.

7.4 The Influence of Various Parameters on the Performance of Nanomaterial-based Energy Harvesters

The performance of nanomaterial-based energy harvesters is affected by several factors including:

Temperature: The conversion of heat to electricity in thermoelectric devices is powered by temperature gradients. Reductive efficiencies depend on their gradient—the steeper the gradient, the higher the efficiency—but it is necessary to ensure the stability of materials at high temperatures.

Light Intensity: PCE is directly influenced by light intensity especially for solar cells. Incorporation of advanced light trapping strategies that exploit plasmonic nanoparticles or nanostructured surfaces maximize the absorption of photons across diverse illumination conditions.

Mechanical stress: For piezoelectric and triboelectric systems, their power output depends on the machine stress amplitude and frequency. Utilization of optimized device geometry and properties can improve their response to low-frequency ambient vibrations.

7.4 Advanced Metrics and Optimization

In addition to conventional metrics of performance, next-generation devices are highly dependent on advanced metrics such as energy density, charge retention, and response time.

Energy Density: High energy density is crucial for small devices. Enhanced energy densities in triboelectric and piezoelectric devices are significantly attributed to high dielectric nanomaterials with more enhanced charge storage properties.

Charge Retention: This is critical for minimizing energy losses, either when charging or transferring electricity. These properties can be improved with surface engineering and with the addition of dielectric layers.

Response Time: For a dynamic environment, response times matter. Moreover, high mobility of the carriers in nanostructured semiconductors provide rapid electrical response to external factors.

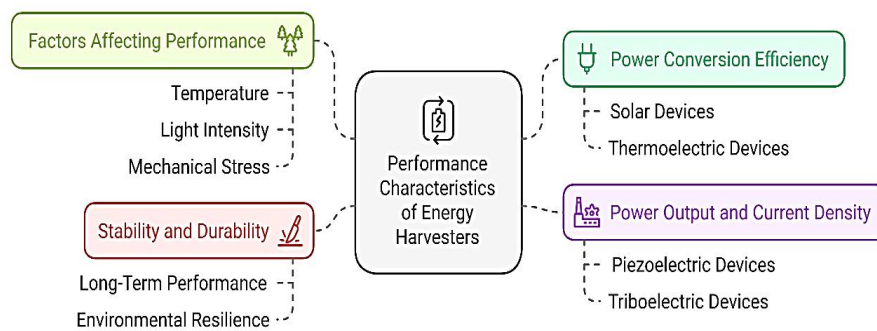


Figure 7. Nanomaterial-based Energy Harvesters: Performance Characteristics and Analysis.

RESULTS AND DISCUSSION

8.1 Results

Among the technologies studied here photovoltaics have the best productivity (20–30%) and are recommended for large area applications such as solar power plants. Their fueling possibilities for a broad range of applications — from rigid solar panels to wearable solar devices — are fueled by nanomaterials, like perovskites and quantum dots, and their scalability and flexibility. The difficulties are mainly related to material stability — especially when it comes to perovskites that break down in humid conditions. From temperature gradients to electricity, thermoelectric devices convert heat energy directly to electrical energy with conversion efficiencies of 5–15%. Although the thermoelectric efficiency of nanostructured materials such as bismuth telluride (Bi_2Te_3) is significant, several cost- and environment-related challenges have emerged as most of the commercial thermoelectric materials based on them are costly and involve rare and toxic materials and the current thermoelectric materials available for large-scale

commercialization have a maximum ZT value in the range of about 1-2. It is still a promising concentrating collector for industrial and automotive waste heat recovery. This makes piezoelectric systems ideal for low-power applications with sub 5% efficiencies. High sensitivity has been achieved through the integration of ZnO nanowires and PZT nanoparticles to harvest vibrations and human motion. Piezoelectric (PZN-X) Based Energy Harvesters are limited in energy output, which despite their low energy output exhibits great opportunity for self-powering medical implants and IoT applications. However, other systems such as electrochemical systems utilize nanomaterials including graphene oxide and MOFs to reach the highest energy storage efficiencies (>90%) combined with rapid charge/discharge cycles. Such systems can function as reversible molecular bridges and have a soft flow in biochemical pipelines. These technologies are particularly well-suited for grid energy storage and portable electronics. But the challenges are high costs and a potential environmental concern, since handling the electrolyte poses a problem and lifecycle management needs to be considered. Hydrogen production is a nascent technology with 5–10% efficiencies, constrained by low activity of photocatalysts under visible light. TiO₂-based and plasmonic nanoparticles are nanomaterials, where enhancing hydrogen production with light absorption is significant. Applications focus on sustainable hydrogen fuel generation, but scalability and catalyst longevity remain a major challenge.

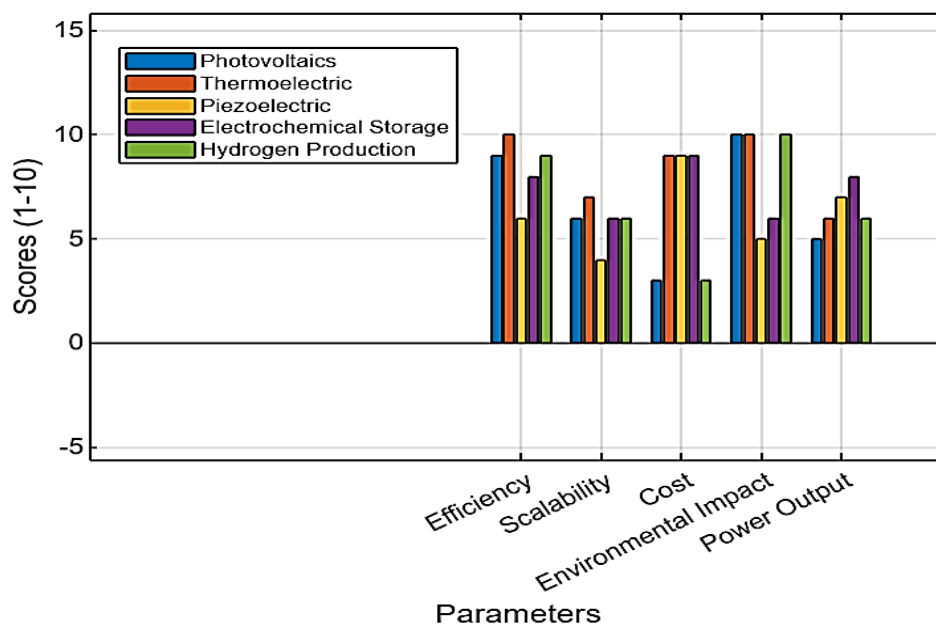


Figure 8. Different Sustainable Energy Harvesting Technologies using Nanomaterials.

8.2 Discussion

The comparison shows that no technology outperformed all others on every parameter. Each technology is, instead, optimal for certain areas which are suited for different applications. Photovoltaics are the highest efficiency, scalable solution for harvesting solar energy. While the material has demonstrated record-high performance in nanomaterials, stability continues to be a significant area of research. While thermoelectric devices are rather inefficient overall; they work excellently for niche applications such as recovery of waste heat, using nanostructures to exhibit enhanced thermoelectric properties. But the cost to adopt them, and the toxicity of the material, keeps people away. Piezoelectric systems are great for operating low-energy require devices, such as sensors and implants. They harness mechanical energy sources, such as vibrations, but are limited in their power output, especially for large-scale energy demand. The development of electrochemical storage systems, particularly supercapacitors, as additional energy-saving systems in energy harvesting systems, is a current point of interest. This technology is beneficial for high-power usage such as electric vehicles and grid storage. However, even if photovoltaics and electrochemical systems deploying sustainable nanomaterials are low in environmental risk, thermoelectric systems need safer, more sustainable substitutes for materials such as tellurides. Piezoelectric and hydrogen production technologies are relatively green but need further developments in the power density and catalyst efficiency domains.

Table 1. Provides a qualitative comparison which summarizes parametric information and provides an overview of the strengths and weaknesses of each technology.

Parameter	Photovoltaics	Thermoelectrics	Piezoelectrics	Electrochemical Storage	Hydrogen Production via Photocatalysis
Energy Source	Solar radiation	Temperature gradients	Mechanical vibrations	Electrochemical reactions	Sunlight (photocatalytic water splitting)
Primary Nanomaterials	Quantum dots, perovskites, graphene	Bi ₂ Te ₃ nanostructures, silicon nanowires	ZnO nanowires, PZT nanoparticles, PVDF blends	Graphene oxide, MOFs, TMDs	TiO ₂ , plasmonic nanoparticles, g-C ₃ N ₄
Efficiency Range	20–30%	5–15%	<5%	>90%	5–10%
Scalability	High	Medium	High	High	Medium
Cost of Nanomaterials	Medium	High	Low	High	Medium
Environmental Impact	Low (non-toxic nanomaterials preferred)	Medium (due to rare and toxic elements)	Low	Medium (electrolyte and lifecycle challenges)	Low (environmentally friendly materials used)
Technological Maturity	Advanced	Emerging	Emerging	Mature	Developing
Applications	Solar panels, wearable solar devices	Waste heat recovery, IoT sensors	Energy harvesting from motion, medical implants	Grid storage, electric vehicles, portable devices	Hydrogen fuel cells, hybrid solar-hydrogen systems
Durability	Medium (affected by humidity in some materials)	High	High	High	Medium (stability of photocatalysts)
Flexibility	High (lightweight and flexible designs possible)	Low	High	High	Medium
Power Output	High (kW range for large installations)	Medium (W range)	Low (mW range)	High (kW range for large systems)	Medium (limited by catalyst efficiency)
Research Focus Areas	Stability, scalability, cost reduction	Efficiency improvement, reducing toxicity	Increasing power density	Sustainable materials, electrolyte improvements	Visible light absorption, catalyst durability

CONCLUSION

Overall, the selection of energy harvesting technology is highly dependent on the application needs, economic limitations, and environmental factors. However, there is still plenty of research to be made dealing with nanomaterials to mitigate present-day bottlenecks and increase the true advantages of sustainable energy capturing technologies. The utilitarian role of nanomaterials in sustainable energy harvesting has redefined the future in how global energy challenge can be countered. The paper provides an overview of the main nanomaterial-based technologies applied to solar, thermoelectric, piezoelectric and triboelectric energy harvesting. There are still challenges regarding scalability, sustainability, and long-term stability, despite significant achievements. Nanomaterials for a Sustainable Energy Future: Future directions must lie in robust and cost-effective solutions. Featherweight design and intelligent systems integration will be key to achieving this vision, made possible by advanced materials science.

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