

Transforming Industrial Automation: Integrating IoT, Agile, and the Synergy Tree for Operational Excellence

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ABSTRACT

In today's digitally driven industrial landscape, legacy automation systems have long provided a stable foundation through proven hardware architectures, dedicated software platforms, and structured data management practices. Yet the increasing demand for real time connectivity and high precision analytics necessitates the augmentation of these established systems with advanced technology. This paper presents a unified, highly technical framework that integrates the Internet of Things (IoT), Agile methodologies centered on Scrum, and the Synergy Tree strategic model into one cohesive, high performance solution. By leveraging continuous data flow, dynamic feedback loops, and strategic alignment, the proposed framework transforms traditional operational methods into a digitally enhanced ecosystem. Through rigorous technical analysis, a detailed use case implementation at Spaark Enterprises, and an exploration of emerging technological trends, this work provides a transformative roadmap for reducing maintenance downtime, optimizing energy consumption, and driving sustainable industrial innovation.

Keywords: IoT, Agile Methodologies, Scrum, Synergy Tree, Predictive Analytics, Continuous Improvement, Industrial Automation, Digital Transformation, Operational Efficiency, Data-driven Decision-making.

1. Introduction

1.1 Background

Industrial automation has long driven manufacturing, process control, and the management of critical infrastructure by relying on traditional hardware, monolithic software, and time-tested communication protocols. These conventional systems were designed for stable performance under earlier production models, providing consistency over many years ^[1]. As market demands evolve toward instantaneous data processing and proactive operational management, there is a growing need to augment these established systems with advanced technologies. Recent advancements have introduced two pivotal paradigms: the Internet of Things (IoT), which deploys an expansive network of sensors and actuators to capture detailed real time operational data, and Agile project management, particularly the Scrum framework, which facilitates rapid, iterative development and continuous process enhancements. The full disruptive potential is realized when these innovations converge within a strategic planning model. The Synergy Tree concept, with its focus on dynamic mapping and the alignment of technical initiatives, offers an ideal blueprint to merge IoT and Agile into one unified transformation strategy.

1.2 The Imperative for Integration

Traditionally, enterprises have pursued technological upgrades and process reengineering as separate initiatives. For example, deploying IoT sensors to capture real time data is often executed in parallel with standalone Agile initiatives aimed at optimizing development cycles. However, when these efforts are not integrated within a single framework, they tend to yield improvements only on isolated fronts rather than producing a system wide impact. A unified approach that synchronizes IoT's robust data capture capabilities with the iterative refinement inherent in Agile processes and is strategically guided by the Synergy Tree allows organizations to transition from conventional operations to an ecosystem characterized by resiliency, proactivity, and continuous optimization ^[2]. This integrated

solution minimizes disruption while exponentially enhancing system responsiveness and efficiency, thereby paving the way for a truly digital industrial future.

2. Challenges in Traditional Automation Systems

2.1 Traditional Infrastructure and Its Architectural Constraints

2.1.1 Established Hardware and Software Architectures

Traditional automation systems have been built using robust hardware components and dedicated software that have reliably met production needs over the years. These systems are grounded in configurations that have been proven in long-term operational contexts [3]. Their closed source architectures and specific engineering choices were once sufficient for stable operation; however, as data processing demands and production speeds have increased, these fixed systems now present a defined structural framework that can benefit from technological augmentation without dismissing their inherent reliability.

2.1.2 Communication Protocols with Limited Flexibility

The communication networks in traditional systems are typically based on protocols developed in earlier technological eras. Although these methods have functioned reliably in past operations, they were not designed for the interconnectivity demanded by today's cloud centric and web-based environments. As a result, data streams remain compartmentalized within specific departments or isolated machinery units. This restricted connectivity limits interoperability and the ability to aggregate data in real time, posing challenges when attempting to deploy modern IoT solutions that require seamless integration with diverse systems [4].

2.2 Compartmentalized Data Management

2.2.1 Isolated Data Repositories

In traditional automation environments, operational data is captured and stored in separate databases that were purpose built for distinct functions. While this compartmentalization has contributed to system manageability and stability, it also restricts the ability to view comprehensive operational metrics [5]. Vital parameters such as equipment performance, energy consumption, and production quality are maintained in isolated formats that complicate the development of holistic analytic frameworks capable of driving data driven process optimization.

2.2.2 Periodic Feedback and Delayed Responses

Conventional systems tend to offer periodic rather than continuous feedback. Relying on manual data collection methods, these systems do not support the immediacy required for real time corrective actions. Without automated and instantaneous communication channels, operational anomalies may only be identified with delay, thereby impeding the swift calibration of system parameters. In industrial settings where every fraction of a second can be critical, such feedback delays limit the potential for proactive management [6].

2.3 Reactive Maintenance and Associated Costs

2.3.1 Maintenance Driven by Equipment Failures

A typical practice in traditional systems is to conduct maintenance only after an equipment failure has occurred. This failure triggered model is analogous to firefighting, where issues are addressed once they have escalated rather than being prevented [7]. Without proactive diagnostic mechanisms, maintenance is scheduled solely in response to observed failures, often resulting in longer downtimes, higher repair costs, and unanticipated wear and tear on equipment.

2.3.2 Escalating Operational Expenses

The combined effects of reactive maintenance and compartmentalized data management can lead to increased operational expenses. Factors such as elevated energy usage, emergency repair costs, and unplanned production interruptions all contribute to a higher total cost of ownership [8]. When maintenance schedules are not closely

aligned with actual equipment conditions, resource misallocations can also occur, further impacting overall financial performance, particularly in highly competitive industrial sectors.

2.4 Scalability and Integration Considerations

2.4.1 Expansion Within Fixed System Architectures

Traditional systems were designed with fixed production parameters, and while they have reliably supported established processes, their scalability can be limited. As production demands evolve, these systems often require modifications or expansions to integrate additional sensors or machinery. The inherent design of these fixed architectures can necessitate complex custom integrations that are resource intensive and may not be as efficient as modern modular alternatives [9].

2.4.2 Middleware and Integration Challenges

Integrating traditional systems with modern digital platforms frequently involves deploying custom middleware solutions that act as bridges between disparate technological environments [10]. These intermediary platforms must maintain data integrity while ensuring the seamless exchange of information, yet they tend to add layers of complexity. The development and maintenance of such middleware solutions require careful design, thorough testing, and ongoing validation to meet the evolving needs of a connected ecosystem.

2.5 Cultural and Organizational Dynamics

2.5.1 Embracing Change While Honouring Established Practices

Organizations that have long relied on traditional methods boast a wealth of experience and proven operational practices. While these established methods have provided stability and consistent performance, there is an inherent challenge when introducing new technologies and methodologies. The task is to integrate innovative processes that enhance existing practices without disrupting the foundational strengths upon which they are built. Successfully embracing change requires balancing tradition with innovation to foster operational advancement [11].

2.5.2 Developing New Technical Competencies

Transitioning from traditional systems to a modern, integrated operational framework demands significant investments in technical skills and expertise. Building the requisite talent involves comprehensive training programs and targeted professional development initiatives [12]. By bridging the technical knowledge gap through continuous education, organizations can ensure that the benefits of modern technologies are maximized while capitalizing on the operational experience embedded within traditional systems.

3. The Unified Approach: Integrating IoT, Agile, and the Synergy Tree

The unified approach brings together the transformative power of IoT, the dynamic flexibility of Agile methodologies, and the strategic clarity of the Synergy Tree to create an integrated framework that effectively manages modern industrial operations [13]. This section details each of these components in depth, expanding upon their technical merits and operational implications.

3.1 Advancing Data Acquisition Through IoT

IoT is the cornerstone of modern data acquisition, fundamentally altering how information is gathered and utilized across industrial operations. This technology enables the deployment of a comprehensive network of sensors and actuators that continuously capture detailed operational metrics. Modern IoT devices are engineered to operate 24/7, monitoring critical parameters such as temperature, vibration, pressure, and energy consumption with a high degree of precision. These devices convert physical phenomena into digital signals that are transmitted through secure, high speed communication protocols to centralized platforms for processing [14].

The continuous, real-time collection of data replaces traditional periodic sampling methods, thereby generating a dynamic and rich data stream that is always up to date. This transformation allows for near instantaneous decision making since operational anomalies can be detected as they occur. Moreover, the scalability of IoT systems permits the gradual expansion of sensor networks, ensuring that as production evolves, data collection can be extended

seamlessly across new machinery and production lines. This foundational capability sets the stage for the next critical phase: harnessing the continuously gathered data to drive intelligent, predictive maintenance strategies.

Building on this robust infrastructure, advanced predictive maintenance techniques can be applied to the continuous data stream. By leveraging sophisticated machine learning algorithms, organizations can analyse these real time signals to detect subtle deviations that precede equipment malfunctions. Over time, these algorithms are continuously refined using historical performance data, improving their capacity to accurately forecast potential failures. This proactive approach to maintenance enables scheduling of timely interventions, thus reducing the likelihood of unexpected disruptions and optimizing overall equipment effectiveness. The integrated use of IoT for real time data acquisition and predictive insights ensures that every piece of machinery is monitored continuously, transforming data into actionable intelligence that underpins a more responsive and efficient operational framework.

3.2 Embedding Agile Methodologies for Dynamic Adaptation

Agile methodologies, particularly those implemented through the Scrum framework, are essential for converting the wealth of data provided by IoT into continuous operational improvements. Agile introduces a structured yet flexible approach to project management through the use of short, iterative development cycles known as sprints. In each sprint, cross functional teams work collectively on clearly defined tasks with specific deliverables from the implementation of new analytical modules to the fine tuning of predictive maintenance models [15].

This iterative process facilitates rapid prototyping and the incremental rollout of improvements. With sprints typically lasting two to three weeks, teams have the opportunity to focus intensively on a narrow set of objectives, quickly test solutions, and learn from outcomes. The model is inherently adaptive; feedback gathered through daily standups, sprint reviews, and retrospectives is used to refine both the technical components and the associated operational processes. This leads to an environment in which system enhancements are continuously aligned with the evolving conditions on the plant floor.

An important aspect of Agile is its emphasis on continuous, real-time feedback. By integrating operational data from IoT sensors into daily workflows, teams can immediately identify discrepancies and adjust system parameters. This loop of constant feedback and rapid iteration means that each development cycle is not only a chance to implement new features but also an opportunity to refine the overall process. By embedding these Agile cycles into the operational framework, organizations ensure that improvements occur incrementally, steadily bridging the gap between data acquisition and operational excellence. The flexibility provided by Agile methodologies allows teams to pivot quickly in response to emerging data trends and operational challenges, ensuring that the overall system remains dynamic and highly responsive to both internal and external changes.

3.3 Strategic Alignment Through the Synergy Tree

The Synergy Tree is the strategic anchor that brings together the advanced capabilities of IoT and the iterative improvements driven by Agile methodologies into one cohesive operational framework [16]. At its core, the Synergy Tree is built around a single, powerful vision to revolutionize industrial automation by integrating real time data acquisition, predictive maintenance, and iterative process enhancements into a unified ecosystem. This central objective forms the root of the Synergy Tree, from which multiple branches extend to represent key strategic pillars such as operational efficiency, advanced analytics, maintenance optimization, and cost management.

Each branch of the Synergy Tree is meticulously defined to break down the overarching objective into specific, actionable initiatives that drive measurable improvements. For example, one branch may focus on improving operational efficiency through real time monitoring and responsive process adjustments, while another branch targets the optimization of maintenance routines by synchronizing predictive analytics with scheduled interventions. The detailed mapping process ensures that every initiative, whether technical or procedural, is directly aligned with the long-term strategic vision.

What makes the Synergy Tree particularly powerful is its dynamic nature. Unlike static planning documents, the tree is continuously updated based on feedback garnered during Agile sprints. As new data insights emerge and as operational priorities evolve, the Synergy Tree is reassessed and restructured to ensure optimal resource allocation.

This ongoing strategic alignment facilitates an environment of sustained innovation where every incremental improvement is validated against the long-term goals. Over time, this dynamic interplay not only reinforces the integrity of the transformation process but also creates a resilient, agile roadmap that is responsive to both operational realities and future technological advancements.

3.4 The Integrated Execution Model

The unified approach culminates in a meticulously designed execution model that brings together IoT, Agile, and the Synergy Tree in a phased, coherent strategy. The model is executed through a series of iterative sprints, each phase building on the successes and learnings of the previous one [17]. In the initial phases, the focus is on establishing the IoT infrastructure deploying state of the art sensors on critical assets, securing high speed data transmission over robust networks, and configuring scalable cloud based repositories for real time data aggregation. This foundational phase is critical as it transforms conventional, scheduled data collection methods into a continuous monitoring system that provides a constant stream of actionable insights.

Once the foundational infrastructure is in place, subsequent sprints concentrate on integrating predictive analytics and refining operational processes. During these sprints, historical performance data is merged with real time sensor inputs to train machine learning algorithms that predict potential failures with increasing precision. Each sprint encapsulates a complete cycle of planning, execution, review, and refinement. This enables rapid prototyping and iterative validation of system enhancements, significantly reducing deployment risks and ensuring that every component is robustly tested before scaling up.

A key element of the integrated execution model is its emphasis on cross departmental collaboration. Rather than allowing siloed teams to operate independently, the model mandates the involvement of stakeholders from operations, maintenance, IT, and finance in every sprint cycle. Joint meetings, cross functional workshops, and shared performance dashboards foster an environment where insights from real time data are immediately translated into operational and strategic actions. This unified execution model ensures that technical improvements are directly aligned with business objectives, enabling a seamless and comprehensive transformation across the organization. It is this convergence of technology, process, and strategy that creates an adaptive, high performance operational ecosystem ready to meet the challenges of today's dynamic industrial environments.

4. Use Case: Transforming Operations at Spaark Enterprises

4.1 Background and Operational Context

At Spaark Enterprises, an industrial leader with a legacy of stable operations, the drive for digital transformation led to the implementation of an integrated framework combining IoT, Agile methodologies, and the Synergy Tree. The goal was to enhance operational monitoring and predictive maintenance by augmenting existing systems with real time data collection and advanced analytics. Spaark Enterprises operates critical production assets that were originally managed by traditional methods; while these systems provided reliability, they operated on established schedules without the ability to leverage continuous sensor data. Recognizing the imperative for proactive management, Spaark's technical teams undertook a transformation initiative that integrated industrial IoT devices, cloud based data analytics, agile project management, and a strategic framework to align every technical improvement with long-term business objectives.

4.2 Technical Implementation and Process

4.2.1 Strategic Planning and Synergy Tree Development

The transformation commenced with a rigorous strategic planning phase that leveraged cross functional collaboration among operations, IT, maintenance, and financial teams. A core objective was established: to revolutionize operational responsiveness and predictive maintenance capabilities using real time data analytics. The team constructed a Synergy Tree to map this objective into key technical pillars such as sensor driven data acquisition, machine learning powered predictive maintenance, energy optimization, and system wide integration. Each branch was detailed with measurable KPIs and technical requirements, such as target sensor resolution, data throughput rates, algorithm accuracy metrics, and integration protocols. These technical specifications were then incorporated

into a comprehensive product backlog managed through Agile sprints, ensuring that every initiative was not only technically sound but also tightly coupled with the overarching strategic vision.

4.2.2 Deployment of IoT Infrastructure and Early Agile Sprints

In the initial phase of execution, Spaark Enterprises deployed a state-of-the-art industrial IoT infrastructure. High precision sensors including industrial grade temperature sensors, multi axis accelerometers for vibration analysis, and smart energy meters were installed on critical production equipment. These sensors were interconnected using robust wireless protocols over TLS to ensure secure and low latency data transmission. The sensor data was ingested into a cloud based data management system using an architecture built on AWS IoT Core, which provided scalable ingestion, processing, and storage capabilities. This infrastructure was further supported by Apache Kafka to handle real time data streaming and Apache Spaark for batch and stream processing.

During the early Agile sprints, the technical teams focused on validating sensor connectivity and data quality. Custom data ingestion pipelines were developed in Python and integrated with APIs to enable seamless communication between the sensors and the cloud services. A real-time interactive dashboard was built using frameworks providing visualizations of critical parameters like temperature fluctuations, vibration levels, and energy consumption in near real time. Daily standups and sprint reviews enabled rapid troubleshooting and iterative adjustments to network configurations, sensor calibration, and data pipeline performance, establishing a robust digital foundation.

4.2.3 Integration of Predictive Analytics and Process Optimization

Once the IoT infrastructure was fully operational, subsequent Agile sprints concentrated on deriving actionable insights from the collected data. Historical maintenance records, along with real-time sensor streams, were aggregated in a centralized data lake. Using Python based machine learning libraries learn the team developed and refined predictive models designed to forecast equipment failures. For instance, time series forecasting techniques and anomaly detection algorithms were applied to vibration data to predict when a bearing might fail, while regression models predicted temperature anomalies that could indicate overheating.

The models were trained using a combination of supervised and unsupervised learning methods, with hyperparameter tuning performed via grid search and cross validation to enhance predictive accuracy. The refined predictive analytics system was then integrated into the existing IoT pipeline, allowing maintenance teams to receive automated alerts and schedule intervention during planned production breaks. This transformation from scheduled to condition based maintenance significantly minimized unplanned downtimes. In parallel, process optimization initiatives were executed: real time data insights were used to dynamically adjust production parameters via automated control systems, further enhancing overall operational efficiency. Throughout these iterations, the Synergy Tree was continuously updated its branches adjusted to reflect improved algorithm performance metrics, refined energy optimization targets, and newly emerging integration opportunities ensuring that every technical advancement aligned with Spaark Enterprises' strategic objectives.

4.2.4 Observations, Technical Outcomes, and Strategic Impact

After several months of iterative sprints and continuous process refinement, Spaark Enterprises realized substantial technical and operational benefits. The implementation of high precision IoT sensors and the robust data pipeline enabled instantaneous anomaly detection, allowing maintenance interventions to be triggered well before minor issues could escalate. The predictive maintenance algorithms achieved a high degree of accuracy, evidenced by a measurable reduction in unplanned equipment failures and extension of asset lifetimes. Key performance indicators, such as mean time between failures (MTBF) and overall equipment effectiveness (OEE), showed statistically significant improvement.

On the energy management front, real time data enabled dynamic adjustments in power consumption, leading to a reduction in energy usage by optimizing machine performance across operating cycles. The integration of Agile methodologies fostered a culture of rapid iteration, where feedback from the field was immediately incorporated into the operational model ensuring that both software and hardware components evolved in tandem with operational demands. Cross departmental collaboration was enhanced through joint sprint reviews and shared performance

dashboards, leading to a unified operational strategy that broke down traditional silos. The continuously updated Synergy Tree served as a living strategic document, ensuring that every technical initiative was aligned with long term performance objectives. Ultimately, the technical outcomes from the initiative provided a clear demonstration that integrating IoT, Agile, and the Synergy Tree can create a robust, data driven ecosystem that significantly enhances operational responsiveness, reduces maintenance downtime, and optimizes resource utilization.

5. Additional Technical Challenges and Mitigation Strategies

5.1 Integration and Scalability

The integration of legacy systems with modern IoT technology required the development of custom middleware to facilitate secure data exchange between disparate protocols. To address scalability, Spaark Enterprises leveraged cloud native architectures and utilized services for event driven processing, ensuring that the system could handle variable data loads. Pilot projects and phased deployments minimized risk during system integration and provided a scalable template for broader implementation.

5.2 Enhancing Cybersecurity

Handling massive volumes of real time operational data necessitated the implementation of robust security measures. Advanced threat detection was implemented using AI driven tools to monitor network traffic and detect anomalies, while data transmissions were secured using TLS encryption. Regular security audits, along with compliance checks against industry standards, were integrated into the Agile sprint cycles to ensure the integrity and confidentiality of data across the system.

5.3 Continuous Improvement via Agile Methodologies

The iterative cycles inherent in Agile allowed Spaark Enterprises to continuously adapt and optimize the integration framework. Frequent sprint reviews and retrospectives provided real world performance data that was used to refine predictive models and enhance sensor calibration. This continuous feedback mechanism not only drove improvements in the technical components but also ensured that operational parameters were consistently aligned with strategic objectives defined in the Synergy Tree.

6. Future Trends and Technical Considerations

6.1 Advancing Artificial Intelligence Integration

Looking forward, further integration of artificial intelligence will enable even more sophisticated predictive maintenance capabilities. By utilizing deep learning techniques, future iterations of the system could capture more complex interdependencies within operational data, leading to more granular and accurate predictions. Additionally, AI could automate the process of model training and hyperparameter tuning, thereby continuously enhancing predictive performance.

6.2 Leveraging Edge Computing and Digital Twin Technology

Advancements in edge computing will reduce latency in real time data processing by shifting critical analytics closer to the data source. This could dramatically improve response times during emergency maintenance scenarios. Furthermore, digital twin technology will allow the creation of virtual replicas of production assets for simulation purposes. This will enable predictive modelling and process optimization in a risk-free virtual environment before implementing changes on the shop floor, thereby further enhancing operational efficiency.

6.3 Global Adoption of Agile in Industrial Environments

The demonstrated success of Agile methodologies in this unified framework is expected to drive broader implementation across industrial sectors. As real time data becomes more prevalent and predictive maintenance models continue to mature, Agile practices will be critical for continuously adapting operational processes to achieve maximum efficiency and cost effectiveness.

7. Conclusion

The transformation initiative at Spaark Enterprises illustrates how integrating IoT, Agile, and the Synergy Tree can revolutionize industrial operations through advanced data acquisition, real time predictive maintenance, and continuous process optimization. By deploying high precision sensors, establishing robust real time data pipelines, and implementing machine learning models for proactive maintenance, the technical framework has evolved from a conventional operational model into a data driven ecosystem. Agile methodologies have enabled rapid, iterative improvements by incorporating continuous feedback, while the dynamic Synergy Tree has ensured that every technical enhancement aligns with strategic objectives. The integrated approach has led to significant reductions in unplanned downtime, optimized energy usage, and improved equipment longevity, thereby demonstrating a clear pathway toward enhanced operational resilience.

This unified framework represents a technically robust and forward thinking strategy for modern industrial enterprises. By embracing such integration, organizations can achieve a proactive and adaptive operational model that not only meets current production demands but also lays a solid foundation for future innovation. As emerging technologies such as advanced AI continue to mature, the integration of IoT, Agile, and the Synergy Tree will further consolidate the transition to a fully autonomous, data driven industrial ecosystem a critical step toward achieving sustainable operational excellence in the digital age.

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